

# DRAM Memory In High-Speed Digital Designs

Presented by:

## Micron –

### The Worlds Memory Expert & Agilent Partner



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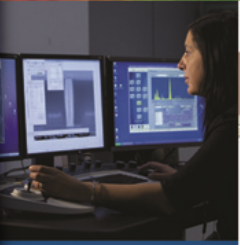
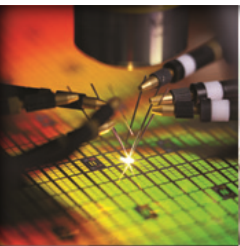
June 6, 2013

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# Agenda

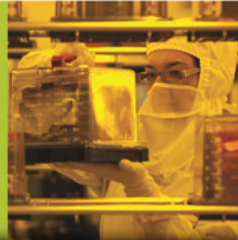
- *Introduction*
- *Micron overview*
- *Choosing a memory in high-speed designs*
- *Micron Memory portfolio and segments*
- *DRAM volume drivers*
- *Evolution of DDR, introducing DDR4*
- *General DRAM design considerations*
  - *General layout and termination*
  - *SSO – Simultaneous Switching outputs*
  - *RPD – Return Path Discontinuities*
  - *ISI – Intersymbol Interference*
  - *Crosstalk*
  - *Vref*
  - *Pathlength, Cin and Rtt*

# Micron is the world's memory expert



DRAM  
NAND  
NOR

Micron R&D,  
Design Center and  
Manufacturing  
Locations



# Why is Memory important in High-Speed Digital designs?

- *Applications demand specific memory features - Memory now plays a vital role in system performance*
  - *Speed? Bandwidth? Power? Latency? Density?*
- *Memory is no longer just commoditized & standardized - Making the right memory decisions is critical*
  - *SDR, DDR 1 / 2 / 3(3L) / 4, HMC?*
  - *Format (component or module type)?*
  - *Price, availability & quality?*

# Micron supplies the right Memory.....

## DRAM Families

SDRAM  
DDR  
DDR2  
DDR3(3L)  
DDR4  
RLDRAM®  
Mobile LPDRAM  
PSRAM/  
CellularRAM  
HMC

## DRAM Modules

FBDIMM  
RDIMM  
VLP RDIMM  
VLP UDIMM  
UDIMM  
SODIMM  
SORDIMM  
Mini-DIMM  
VLP Mini-DIMM  
LRDIMM  
NVDIMM

## NAND Flash

TLC, MLC, SLC  
Serial NAND  
Enterprise NAND

## Managed NAND

MCP  
eMMC™  
Embedded USB

## Solid State Drives

Client SSD  
Enterprise SATA  
Enterprise SAS  
Enterprise PCIe

## Phase Change Memory

Serial PCM  
Parallel PCM

## NOR Flash

Parallel NOR  
Serial NOR

## Bare Die

Multiple  
technologies

# ...for every Application.

Automotive



Storage



Graphics / Consumer



Networks



Server



Wireless



Personal Computing



Industrial

# DDR2/3(3L)/4 SDRAM Volume Drivers

## ▶ Volume Drivers

- DDR2 – 800MT/s (400MHz CLK), 1Gb and 2Gb  
Backwards compatible with 400/533/667 speeds
- DDR3L – 1600MT/s (800MHz CLK), 2Gb and 4Gb  
Backwards compatible with 800/1066/1333 speeds
- DDR4 – 2133MT/s (1066MHz CLK), 4Gb  
Backwards compatible with 1600/1866 speeds

## ▶ Power (IDD7/IPP7)

- DDR2 – 396mW (50nm, 2Gb, 800MT/s)
- DDR3L – 339mW (30nm, 4Gb, 1866MT/s)
- DDR4 – 247mW (30nm, 4Gb, 1866MT/s)

# DDR2/DDR3(3L)/DDR4 Feature Highlight

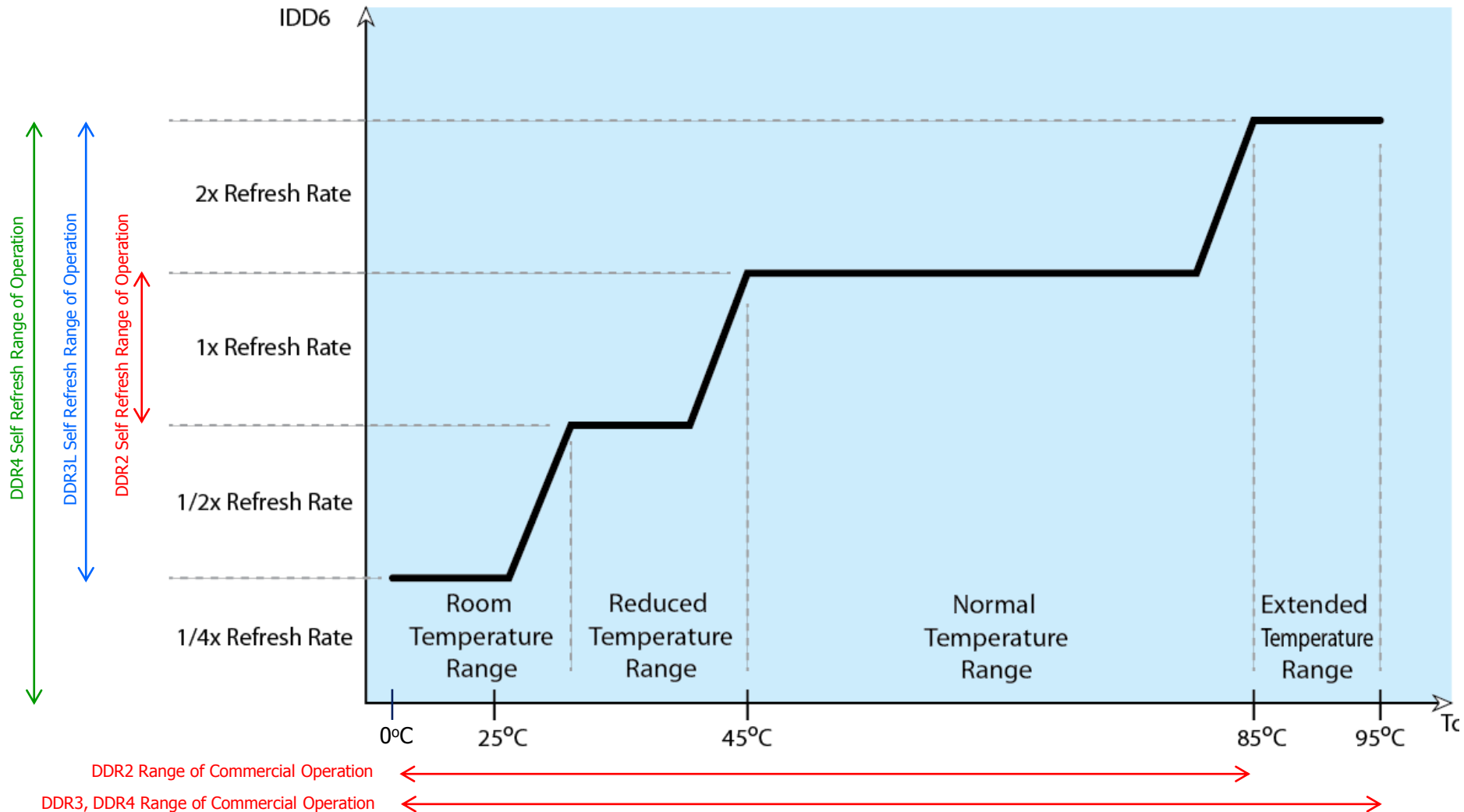
*(see background for full summary)*

Features/Options	DDR2	DDR3(3L)	DDR4
Voltage (core, /IO)	1.8V	1.5V	1.2V
Vref Inputs	1 - DQs/CMD/ADDR	2 - DQs and CMD/ADDR	1 -CMD/ADDR
VREFDQ Calibration	none	none	Supported/Required
t <sub>CK<sub>base</sub></sub> - DLL enabled	125MHz to 400MHz	300MHz to 800MHz	625MHz to 1.6GHz
Data Rate - Mb/s	400/533/667/800 plus1066	800 /1066/1333/1600 plus1866, 2133	1600/1866/2133 /2400/ 2667/3200
DQ Bus	SSTL18	SSTL15	POD12
ODT Modes	Nominal, Dynamic	Nominal, Dynamic	Nominal, Dynamic, Park
MultiPurpose Register	None	1 Defined, 3 RFU	3 Defined, 1 RFU
VPP Supply	none	none	2.5V
Bank Group	none	none	four
Data Bus Write CRC	none	none	supported
Data Bus Inversion (DBI)	none	none	supported
Connectivity Test Mode	none	none	supported



# Self Refresh (IDD6 with ASR, LPASR)

Micron – Rs parts



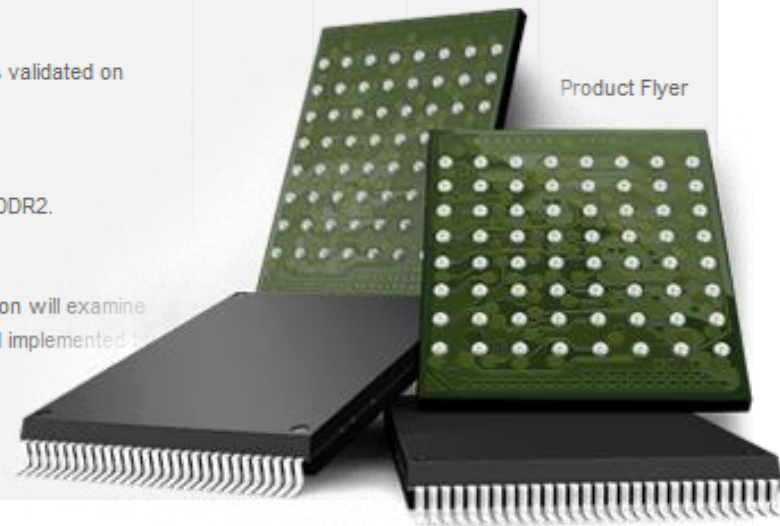


# DDR2/3(3L)/4 Implementation

# DRAM Appnotes on www.micron.com

## For DDR3 SDRAM (22)

Title & Description	Secure	ID#	Updated	Type
<a href="#">+ [✉] A Micron/Engicam Case Study: When Versatility and Durability Matter Most: (PDF 1.29 MB)</a>			02/2013	Case Study
<a href="#">+ [✉] Industrial and Multi-Market Applications Flyer: (PDF 454.13 KB)</a> Our extensive and stable portfolio of IMM-focused memory solutions empower technology developments in automotive, industrial, medical, manufacturing, and other multimarket segments.			02/2013	Product Flyer
<a href="#">+ [✉] Why DRAM for Ultrathins: (PDF 64.92 KB)</a> Micron's DRAM portfolio is the industry's broadest and includes every type and form factor used in today's ultrathin and Ultrabook designs.			02/2013	Product Flyer
<a href="#">+ [✉] Micron Compatibility Guide for Xilinx FPGAs: (PDF 119.3 KB)</a> See which Micron memory comes validated on Xilinx platforms.				Product Flyer
<a href="#">+ [✉] DDR3 Point-to-Point Design Support: (PDF 620.19 KB)</a> DDR3 is an evolutionary transition from DDR2.				
<a href="#">+ [✉] Error Correction Code in SoC FPGA-Based Memory Systems: (PDF 361.92 KB)</a> This presentation will examine the potential sources and implications of soft errors and explain an error detection and correction method implemented by Altera and Micron to make embedded systems more resilient to these types of soft errors.				
<a href="#">+ [✉] DDR3L SDRAM System-Power Calculator: (XLSM 197.81 KB)</a>				

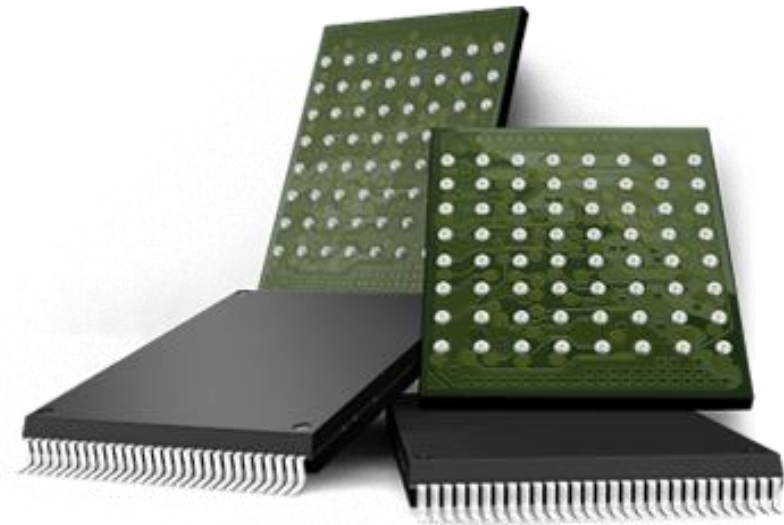


# General Layout Concerns

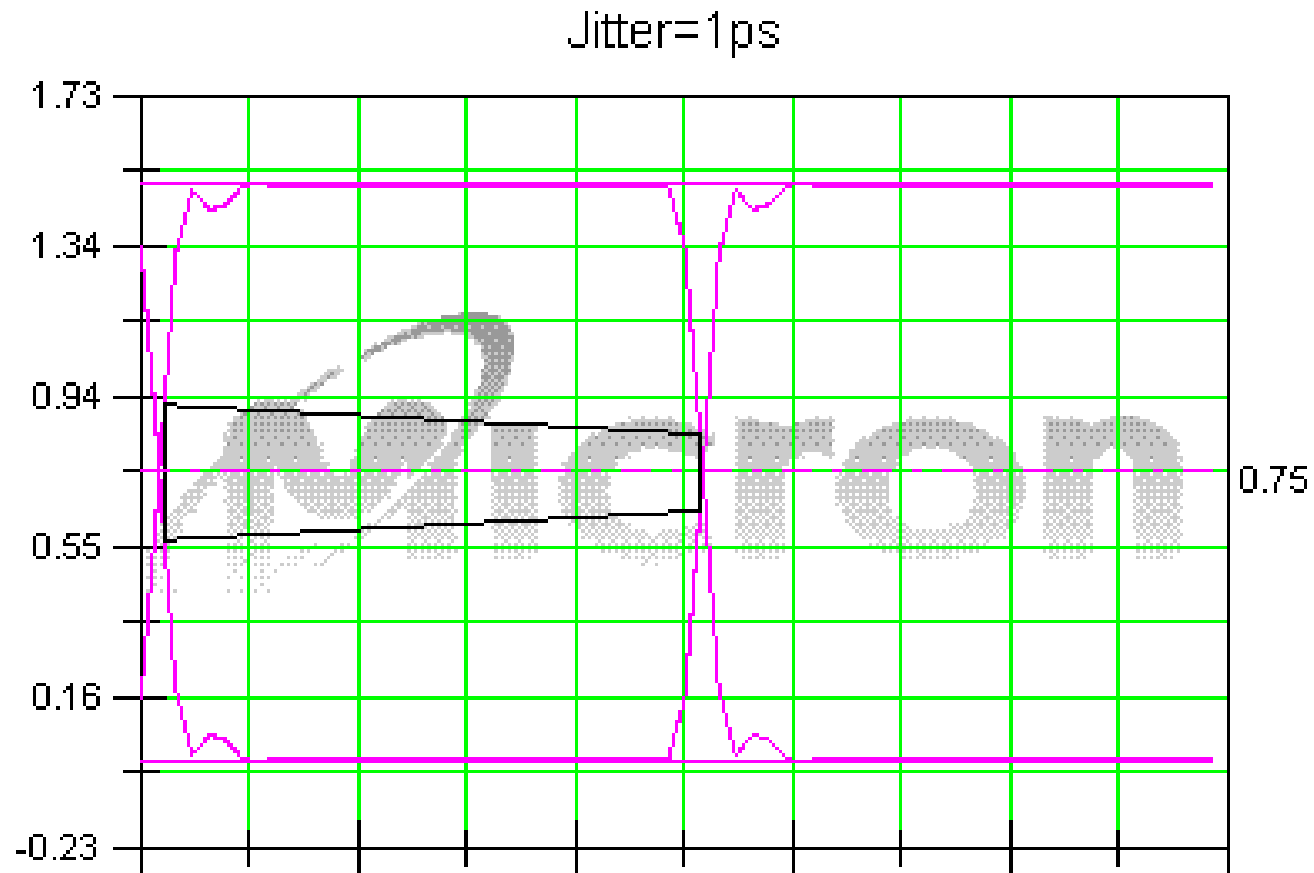
- ▶ DLL added
  - Clock jitter increasingly important as speeds go up
    - Reduces data eye out by 2x the amount of jitter in
- ▶ Avoid crossing splits in the power plane
- ▶ Low pass VREF filtering on controller helps
- ▶ Minimize Vref Noise
- ▶ Minimize ISI
- ▶ Minimize Crosstalk

# Layout and Termination

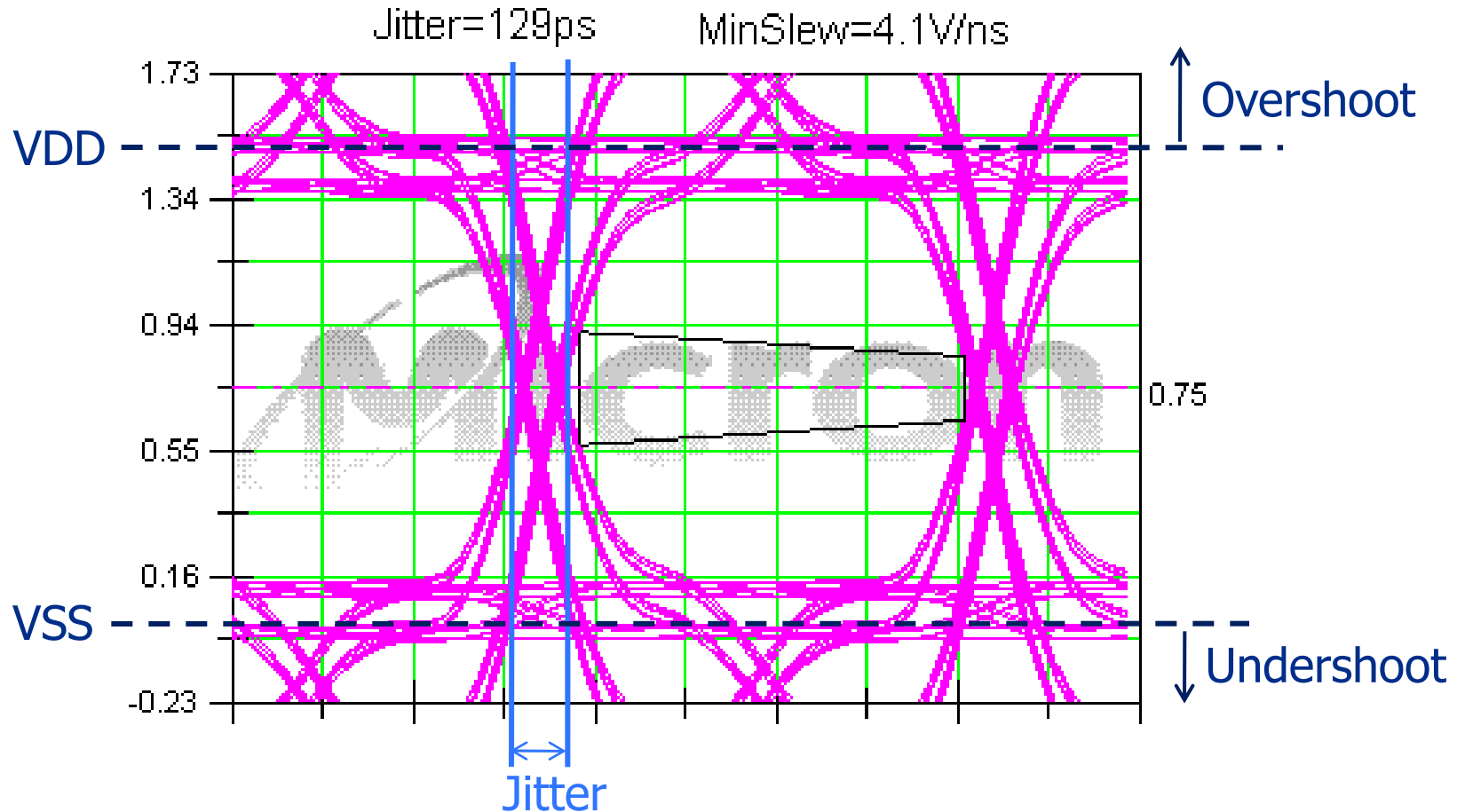
## Guidelines



# "Near Perfect" Data-Eye

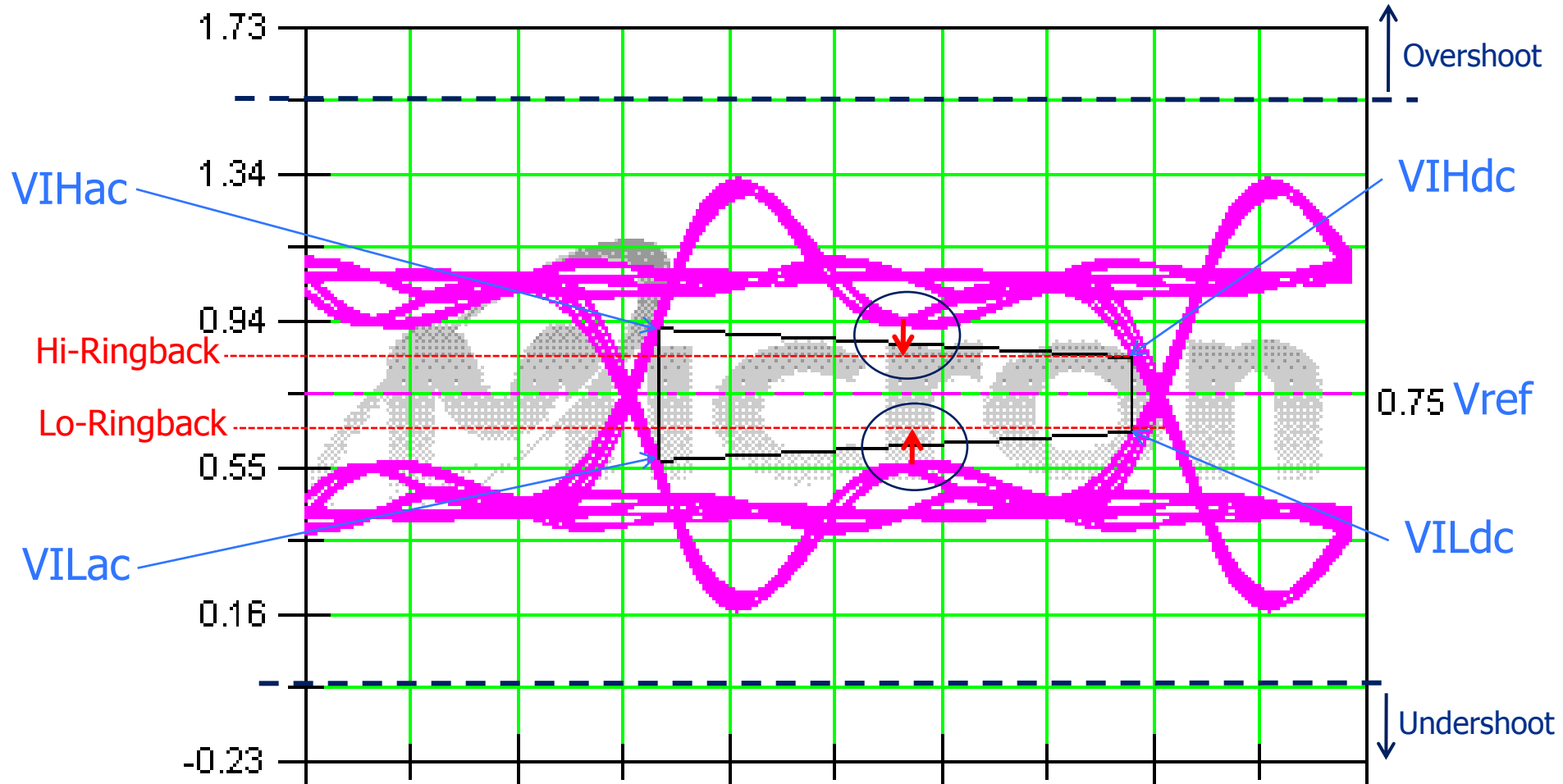


# Unadjusted, Non-terminated Data-Eye



# Terminated Data-Eye

Jitter=32ps AptACDC=1.11ns MinSlew=2.1V/ns





# Layout and Termination

## ▶ Signal Integrity Review

- Importance of transmission line theory

Today's clock rates are too fast to ignore

- Matched impedance line is important for good signaling

Mismatched impedance lines result in reflections

Termination schemes are used to reduce / eliminate reflections

- Good power bussing is paramount to reducing SSO

SSO reduce voltage and timing margins

- Decoupling Capacitors need and requirements

# Layout and Termination

- ▶ Signal Integrity Analysis is paramount to developing cost-effective high-speed memory systems
  - Develop timing budget for proof of concept
  - Use models to simulate
  - Board skews are important and should account for
  - ISI, crosstalk, Vref noise, path length matching, Cin and  $R_{TT}$  mismatch – employ industry practices and assumptions
  - Model vias too
  - Eliminate RPDs (return path discontinuities)
  - Minimize SSO affects

Difficult to model

# Layout and Termination

- ▶ Simultaneous Switching Outputs (SSO)
  - Timing and noise issues generated due to RAPID changes in voltage and current caused by MULTIPLE circuits switching simultaneously in the same direction
- ▶ Problems caused by SSO:
  - False triggers due to power/ground bounce
  - Reduced timing margin due to SSO induced skew
  - Reduced voltage margin due to power/ground noise
  - Slew rate variation

# Layout and Termination

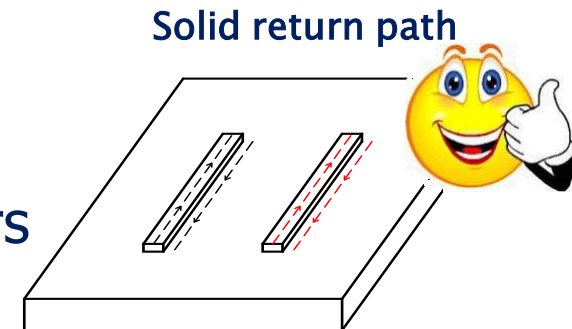
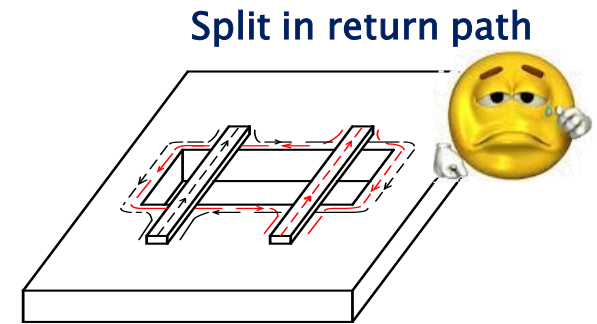
- ▶ Good power bussing is paramount to reducing SSO

$$\Delta V = \left( L \cdot \frac{dI}{dt} \right)$$

- ▶ Reduce L (power delivery effective inductance)
  - Use planes for power and ground distribution
  - Proper routing of power and ground traces to devices
  - Proper use of decoupling capacitance
    - Locate as close as possible to the component pins
- ▶ Reduce dI/dt (switching current slew rate)
  - Use the slowest drive edge that will work
  - Use reduced drive strength instead of full drive where possible

# Layout and Termination

- ▶ RPDs induce board noise and are difficult to model
  - Splits/holes in reference planes
  - Connector discontinuities
  - Layer changes
- ▶ Avoid RPDs if at all possible
  - Avoid crossing holes/splits in reference plane
  - Route signals so they reference the proper domain
  - Add power/ground vias to board
    - Especially in dense layer-change areas
  - Place decoupling capacitors near connectors



# Layout and Termination

- ▶ Intersymbol interference (ISI)
  - Occurs when data is random
    - Clocks do not have ISI
  - Multiple bits on the bus at the same time
    - Bus can't settle from bit #1 before bit #2, etc.
  - Signal edges jitter due to previous bit's energy still on the bus
  - Ringing due to impedance mismatches
  - Low pass structures can cause ISI

# Layout and Termination

## ▶ Minimize ISI

- Optimize layout

- Keep board/DIMM impedances matched

Drive impedance should be same as  $Z_0$  of transmission line

- Terminate nets

Termination values should be the same as  $Z_0$  of transmission line

- Select high-quality connector

Matched to board/DIMM impedance

Low mutual coupling

# Layout and Termination

## ▶ Crosstalk

- Coupling on board, package, and connector from other signals, including RPDs

Inductive coupling is typically stronger than capacitive coupling

- When aggressors fire at same time as victim (e.g. data-to-data coupling):

Victim edge speeds up or slows down, causing jitter

- When aggressors do not fire at same time as victim (e.g. data-to-command/address coupling):

Noise couples onto victim at time of aggressor switching



# Layout and Termination

## ▶ Minimize Crosstalk

- Keep bits that switch on same “clock” edge routed together
  - Route data bits next to data bits; never next to CMD/ADDR bits
- Isolate sensitive bits (strobes)
  - If need be, route next to signals that rarely switch
- Separate traces by at least two to three {preferred} conductor widths (more accurately, one would define by trace pitch and height above reference plane)
  - Example: 5 mil trace located 5 mils from a reference plane should have a 15 mil gap to its nearest neighbors to minimize crosstalk

# Layout and Termination

- ▶ Minimize Crosstalk (cont)
  - Choose a high-quality connector
  - Run traces as stripline (as oppose to microstrip)
    - Not at the cost of additional vias
  - Maintain good references for signals and their return paths
  - Avoid return-path discontinuities (RPD's)
  - Keep driver, BD  $Z_0$ , and ODT selections well matched

# Layout and Termination

- ▶ Vref Noise
  - Induces strobe to data skews and reduces voltage margins
  - Power/ground plane noise
  - Crosstalk
- ▶ Minimize Vref Noise
  - Use widest trace practical to route
    - From chip to decoupling capacitor
  - Use large spacing between Vref and neighboring traces

# Layout and Termination

- ▶ DDR2 and DDR4 have single VREF input pin
- ▶ DDR3(3L) has 2 VREF pins - VREFCA and VREFDQ
  - When the DQs are driving data there is a lot of noise injection onto VREF

The DRAM DQ bus is not capturing data when the DQ pins are driving
  - However, the ADDR/CMD buses may latch inputs when the DRAM DQ outputs are driving

Noise by DQs driving could adversely affect the ADDR/CMD data
  - By separating these VREF busses, the VREF for ADDR/CMD can be kept quieter

# Layout and Termination

- ▶ DDR3(3L): VREFCA and VREFDQ can have a common source supply but should be separately routed and decoupled at the DRAM
  - Place one decoupling capacitor per DRAM input
    - Use 0.1 uF and or 0.01 uF
  - Keep length from decoupling capacitor to the DRAM ball short
    - Use a wide trace
  - Use the same reference plane as the related signals
    - For VREFDQ use the DQ buss reference plane
    - For VREFCA use the command and address bus reference plane

# Layout and Termination

- Path length Mismatch
  - Path length differences between strobe and data bits
    - Also between clock and command/address/control
  - Any mismatch adds strobe-to-data skew
    - Check controller, most have adjustment tools to mitigate mismatching
- Minimize Path length Mismatch
  - Balance the mismatch allowed
    - Large mismatches results in easier layout rules but reduce timing margin in timing budgets
    - Minimal mismatches results in harder layout rules but have minimal impact on timing budgets

# Layout and Termination

## ▶ Cin Mismatch

- Differing input capacitances on receiver pins
- Adds skew to input timings

## ▶ RTT Mismatch

- Termination resistors not at nominal value
- Internal ODT on Data pins have smaller variation than on DDR2
  - They are calibrated (so is DRAM's Ron)
- External termination resistor variation must be accounted for
  - Consider one-percent resistors

# Layout and Termination

- ▶ High-speed signals must maintain a solid reference plane
  - Reference plane may be either VDD or ground
  - For DDR3 UDIMM systems, the DQ busses are referenced to ground while the ADDR/CMD and clock are referenced to VDD
  - All signals may be referenced to ground if the layout allows
- ▶ Best signaling is obtained when a constant reference plane is maintained
  - If this is not possible try to make the transitions near decoupling capacitors





# QUESTIONS?



*Focused on Memory | Engineered for Innovation*

# Develop Timing Budgets

## ► Example of a DDR3 Write Timing budget for 2 slots

REV I										
Write		DDR3-								
RS = 15		800		1066		1333				
Element	Skew Component	Setup	Hold	Setup	Hold	Setup	Hold	Units	Comments	
Clock	Data/Strobe chip PLL jitter	45	45	45	45	45	45	ps	System measured	
	DRAM tJITper	50	50	45	45	40	40	ps	DRAM Spec	
	<b>Clock skew</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>5</b>	<b>5</b>	ps	derate back out what DRAM tests for, i.e. spec limit	
Transmitter	<b>Memory Controller Skew</b>	<b>267</b>	<b>267</b>	<b>209</b>	<b>209</b>	<b>177</b>	<b>177</b>	ps	Assume similar to DRAM, used DRAM's	
Interconnect	*Controller uses uncoupled package model, some increase can be expected pending Controller model used; probably in the 15ps to 30ps region									
	DQ Crosstalk and ISI*	52	52	32	32	30	30	ps	1 victim (1010...), 4 aggressors (PRBS); Different termination scheme for 800 other than that used for 1066 and 1333 should reduce xtlk to less than 25ps	
	DQS Crosstalk and ISI*	23	23	23	23	10	10	ps	1 shielded victim (1010...), 2 aggressors (PRBS)	
	Vref. Reduction	10	10	10	10	10	10	ps	+/- 30 mV included in DRAM skew; additional = (+/- 10 mV) / (1 V/ns)	
	Reff Mismatch	0	0	0	0	0	0	ps	+/-6% accounted for by DRAM spec	
	Path Matching (Board)	10	10	10	10	10	10	ps	Within byte lane: 165 ps/in * 0.1 in; Impedance mismatch within DQS to DQ	
	Path Matching (Module)	5	5	5	5	5	5	ps	Module routing skew (30% reduction with leveling)	
	Input Capacitance Matching	5	5	5	5	5	5	ps	strobe & data shift differently	
	ODT Skew (1%)	5	5	5	5	5	5	ps	Estimated	
	<b>Total Interconnect</b>	<b>110</b>	<b>110</b>	<b>90</b>	<b>90</b>	<b>75</b>	<b>75</b>	ps		
Receiver	DRAM Skew	215	215	165	165	140	140	ps	tDS, tDH from DRAM spec. derated for faster slew rate and to Vref	
Total Loss	Total Skew	592	592	464	464	397	397	ps	Trans. + rec. + interconnect skew	
Max Eye	Time Allowed	625	625	469	469	375	375	ps		
Budget 4L	Timing Margin	33	33	5	5	-22	-22	ps	4 layer board (microstrip) 40-ohms, 0.135mm trace to trace spacing	
4 to 6 layer	DQ Crosstalk and ISI	9	9	9	9	9	9	ps	decrease using stripline vs microstrip	
	DQS Crosstalk and ISI	19	19	19	19	19	19	ps	decrease using stripline vs microstrip	
Budget 6L	Timing Margin	61	61	33	33	6	6	ps	6 layer board (stripline), 40-ohms, 0.135mm trace to trace spacing	

# PtP Termination

# PtP Termination

- ▶ The best signaling is achieved when the driver impedance matches the trace impedance
  - Termination impedance matched as well
- ▶ For memory down applications  $50\Omega$  to  $60\Omega$  may be adequate but an ideal system would use a  $40\Omega$  impedance
  - DRAM has optional  $40\Omega$  or  $48\Omega$  driver ( $R_{on\_base}$  is  $18\Omega$  or  $34\Omega$ )
  - Larger ODT values are for generally used during Writes
  - Smaller ODT values are for generally used during standby
    - If single rank then ODT during standby is not needed

# Source vs. Source and load termination

- ▶ Source - Driver's impedance is termination
  - Lower power
  - Larger voltage margin
  - Overshoot / fast slew rates can be a problem in some case
  - Series R can improve results and save power over ODT
- ▶ Source & load - Driver's impedance and ODT/VTT termination
  - Less sensitive to changes in the value of  $R_{on}$
  - Less prone to overshooting the supply rails
  - Slower slew rates

# Terminating PtP DQ Bus

- ▶ Generally use higher impedance DQ driver option
  - Usually slightly less than  $Z_0$
- ▶ DDR4 requires use of ODT termination due to POD
- ▶ DDR2 and DDR3(3L) do not mandate ODT usage, but should be used if possible in most cases
  - Series resistor likely should be added if ODT is not used
    - Line length < 2", one series resistor in middle seems acceptable
    - Line length > 2", one series resistor on each end might work
  - If ODT power is too much, disable ODT and use series resistor
    - Reduces I/O switching current by approx. 40%
    - Will slow down edge rate a little bit too

# Terminating PtP DQ Bus

## ▶ Source termination

- DDR2 has  $R_{on}$  value of  $18\Omega$ ; **Reduced  $R_{on}$  value of approx  $40\Omega$**
- DDR3(3L) has  $R_{on}$  value of  $34\Omega$ ; **Reduced  $R_{on}$  value of  $40\Omega$**
- DDR4 has  $R_{on}$  value of  $34\Omega$ ; **Reduced  $R_{on}$  value of  $48\Omega$**

## ▶ ODT load termination

- DDR2 has ODT values of  $50\Omega$ ,  $75\Omega$  and  $150\Omega$
- DDR3(3L) has ODT values of  $20\Omega$ ,  $30\Omega$ ,  $40\Omega$ ,  $60\Omega$ , and  $120\Omega$
- DDR4 has ODT values of  $34\Omega$ ,  $40\Omega$ ,  $48\Omega$ ,  $60\Omega$ ,  $80\Omega$ ,  $120\Omega$ , and  $240\Omega$
- Larger ODT provides voltage margin and uses less power  
too large ODT then overshoot occurs and jitter increases



# Terminating Pt2/4P Command/Address Bus

- ▶ The CMD/ADDR bus is more sensitive than the DQ bus to input slew rate
  - Faster slew rates introduce higher frequency harmonics onto the bus, degrading signal integrity

Faster is not always better when it comes to slew rate

- ▶ Controller Ron, lead length, and board impedance determine termination requirements
  - Series resistor probably ok at lower frequencies
  - Series resistor with parallel termination to Vtt should be used at higher frequencies

Larger R = more voltage margin but more jitter; find best trade off via simulations

# Command/Address Topologies

## ▶ Tree

- Excellent performance - Until you run out of bandwidth
- Hardest to route

## ▶ Hybrid tree

- Good performance
- Easier to route than tree

## ▶ Daisy chain

- Good performance
- Easiest to route
- Best bandwidth – works at highest rates and largest loading



# Multiple Rank Termination

# Multiple Rank Termination

- ▶ Design guides on web – [WWW.Micron.com](http://WWW.Micron.com)
- ▶ Systems are complex and require simulation
- ▶ DDR2 modules use Tree topology
- ▶ DDR3(3L) modules use Daisy Chain or “fly-by” topology
- ▶ DDR4 modules use Daisy Chain or “fly-by” topology
  - Daisy Chain reduces number of stubs and stub length
  - Address/Command/Control VTT termination at end of bus
  - More Address/Command/Control bandwidth
  - Has interconnect skew between clock and strobe at every DRAM on DIMM → must be de-skewed

# Backup - Termination

## DDR3 PtP Examples

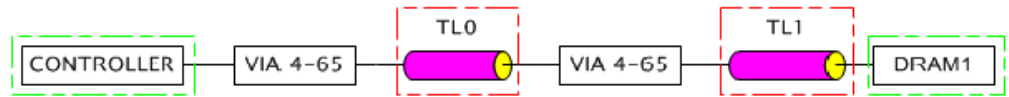
# PtP Layout and Termination Analysis

- ▶ The DQ bus is a single connection from the memory controller to a single DRAM
- ▶ DDR3 with Data rate = 1,333MT/s
- ▶ Zo for bus transmission lines is 50Ω
- ▶ What is the best way to terminate the DQ bus?
  - Consider three choices
    - Source termination
    - Source and load termination - on die termination (ODT)
    - Source and series termination

# DDR3 PtP DQ Bus Termination

DRAM Read

TL0 = TL1 = 1/2"

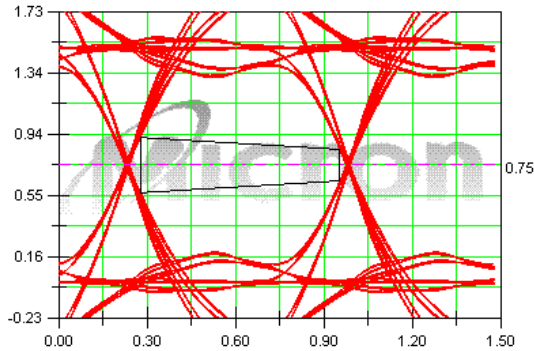


←----- ODT off, vary driver impedance ----->

**Ron = 34Ω, ODT = 0Ω**

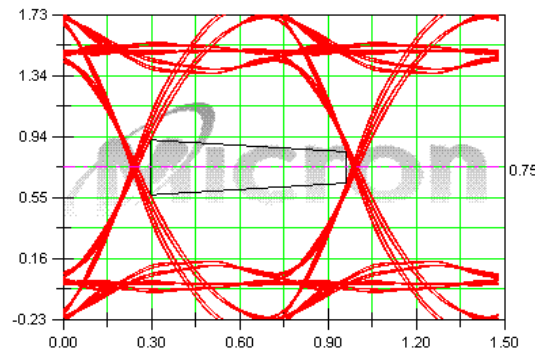
Jitter=15ps AptACDC=0.87ns MinSlew=4.2V/ns

Source



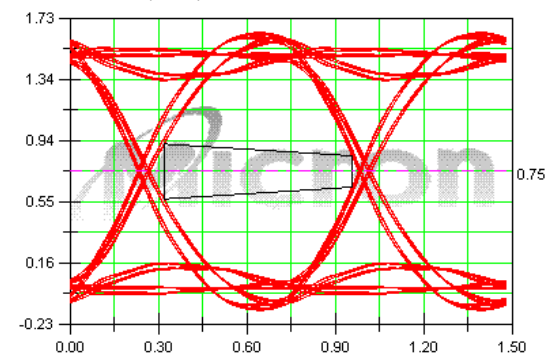
**Ron = 40Ω, ODT = 0Ω**

Jitter=24ps AptACDC=0.86ns MinSlew=4.0V/ns



**Ron = 48Ω, ODT = 0Ω**

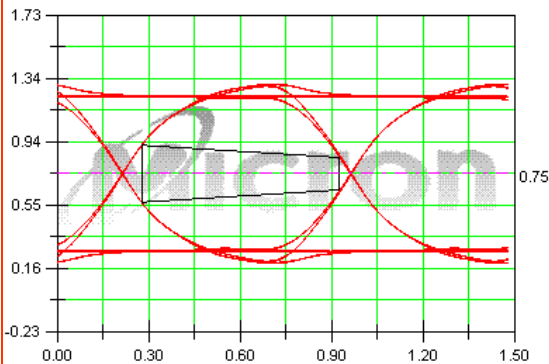
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**Ron = 34Ω, ODT = 60Ω**

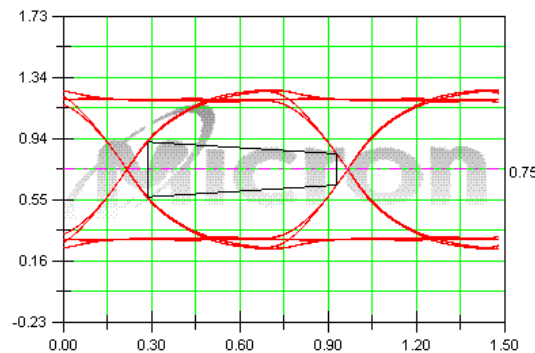
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Source and Load



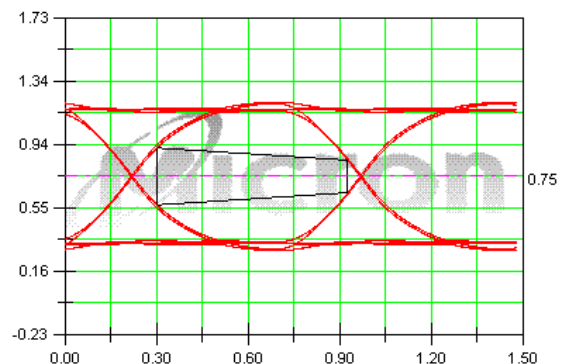
**Ron = 40Ω, ODT = 60Ω**

Jitter=2ps AptACDC=0.64ns MinSlew=2.5V/ns



**Ron = 48Ω, ODT = 60Ω**

Jitter=7ps AptACDC=0.62ns MinSlew=2.3V/ns

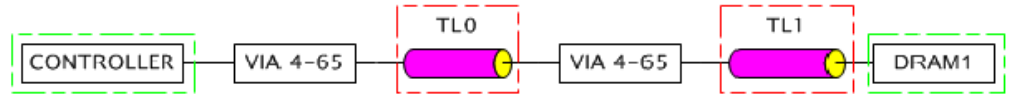




# DDR3 PtP DQ Bus Termination

DRAM Read

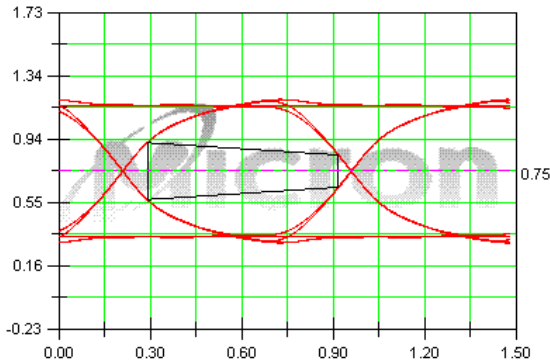
TL0 = TL1 = 1/2"



←----- three ODT, with two driver impedances ----->

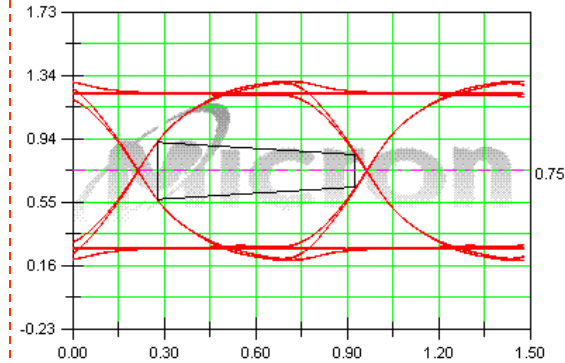
**Ron = 34Ω, ODT = 40Ω**

Jitter=4ps AptACDC=0.62ns MinSlew=2.2V/ns



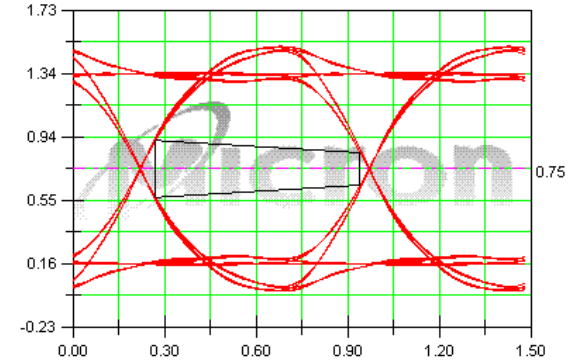
**Ron = 34Ω, ODT = 60Ω**

Jitter=4ps AptACDC=0.65ns MinSlew=2.7V/ns



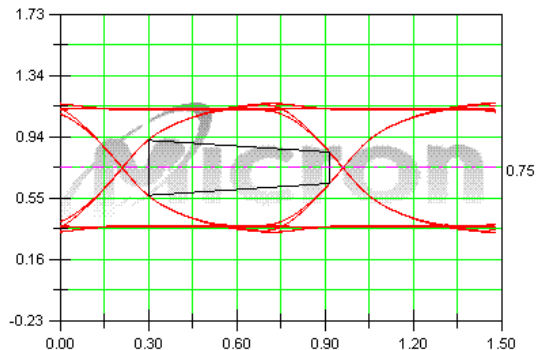
**Ron = 34Ω, ODT = 120Ω**

Jitter=4ps AptACDC=0.67ns MinSlew=3.4V/ns



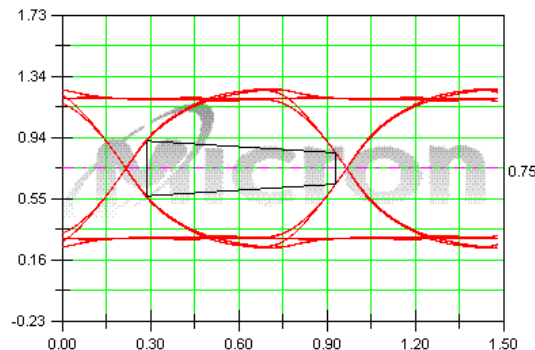
**Ron = 40Ω, ODT = 40Ω**

Jitter=3ps AptACDC=0.61ns MinSlew=2.0V/ns



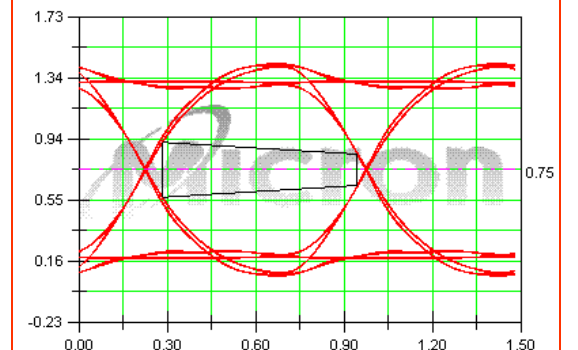
**Ron = 40Ω, ODT = 60Ω**

Jitter=2ps AptACDC=0.64ns MinSlew=2.5V/ns



**Ron = 40Ω, ODT = 120Ω**

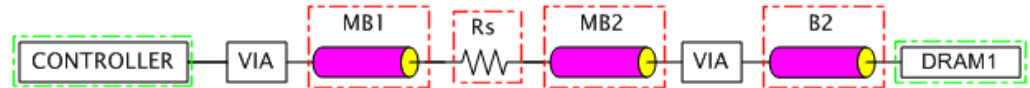
Jitter=7ps AptACDC=0.66ns MinSlew=3.2V/ns



# DDR3 PtP DQ Bus Termination

DRAM Read

$$MB1 = MB2 = B2 = \frac{1}{2}$$

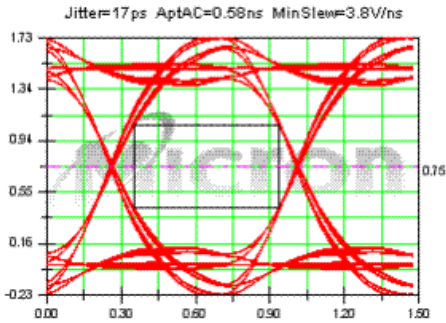


Use DDR1, adjust settings and turn VTT off

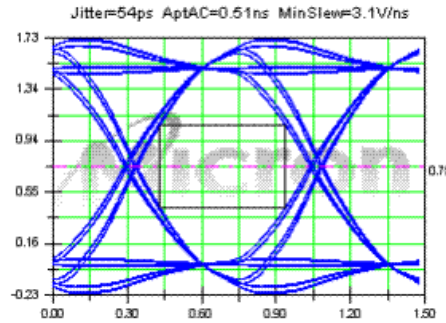
←----- Various Series R, with two driver impedances ----->

**Rs = 0Ω, Ron = 40Ω, ODT = off**

Slot 1, Read

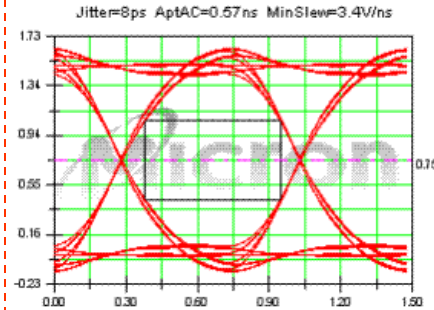


Slot 1, Write

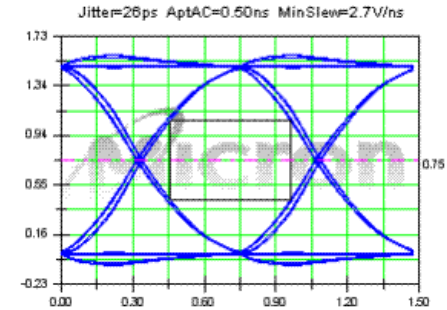


**Rs = 10Ω, Ron = 40Ω, ODT = off**

Slot 1, Read

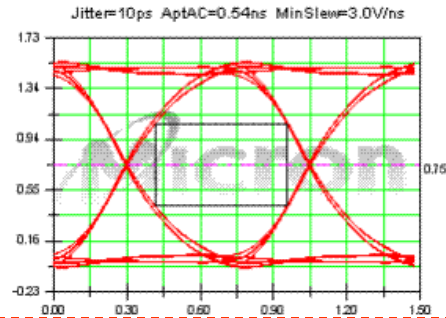


Slot 1, Write

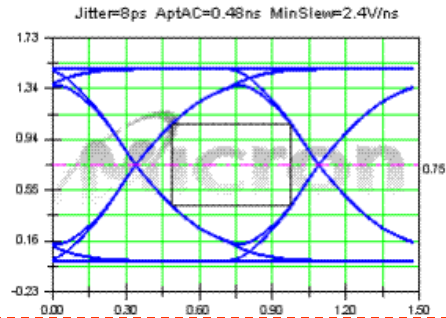


**Rs = 20Ω, Ron = 40Ω, ODT = off**

Slot 1, Read

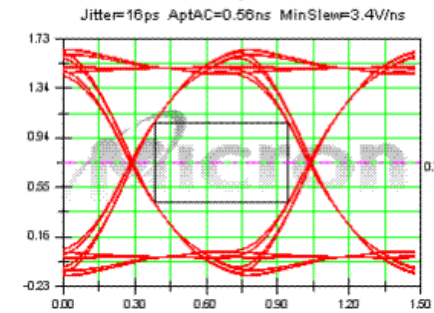


Slot 1, Write

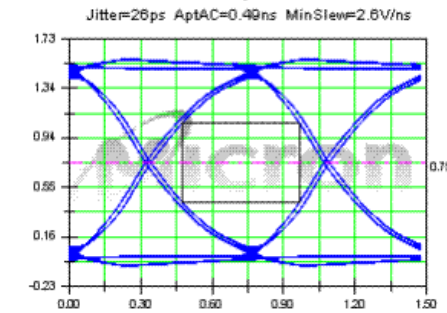


**Rs = 20Ω, Ron = 34Ω, ODT = off**

Slot 1, Read



Slot 1, Write



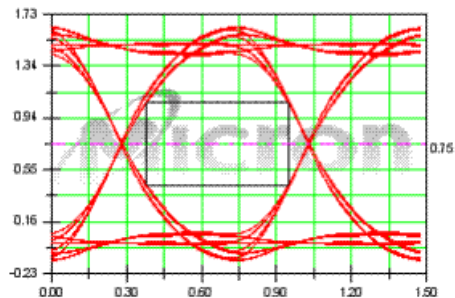
# DDR3 PtP DQ Bus Termination

- ▶ Source/series vs. Source/load termination
  - Source/series mitigates the overshoot and slew rate issues with source yet offers power savings
  - Source and load (ODT) still provides the largest data eye

**Ron = 40Ω, ODT = off, Rs = 10Ω,**

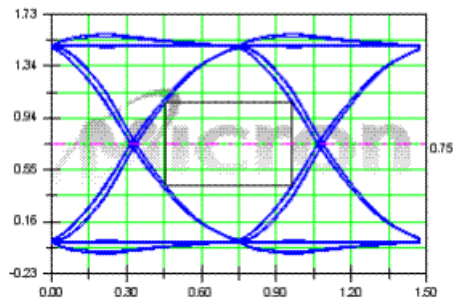
**Slot 1, Read**

Jitter=8ps AptAC=0.57ns MinSlew=3.4V/ns



**Slot 1, Write**

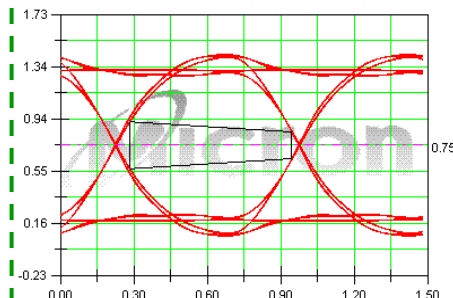
Jitter=26ps AptAC=0.50ns MinSlew=2.7V/ns



**Ron = 40Ω, ODT = 120Ω**

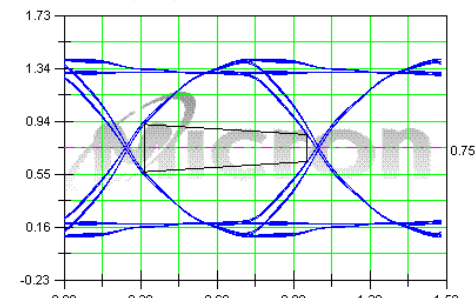
**Read**

Jitter=7ps AptACDC=0.68ns MinSlew=3.2V/ns



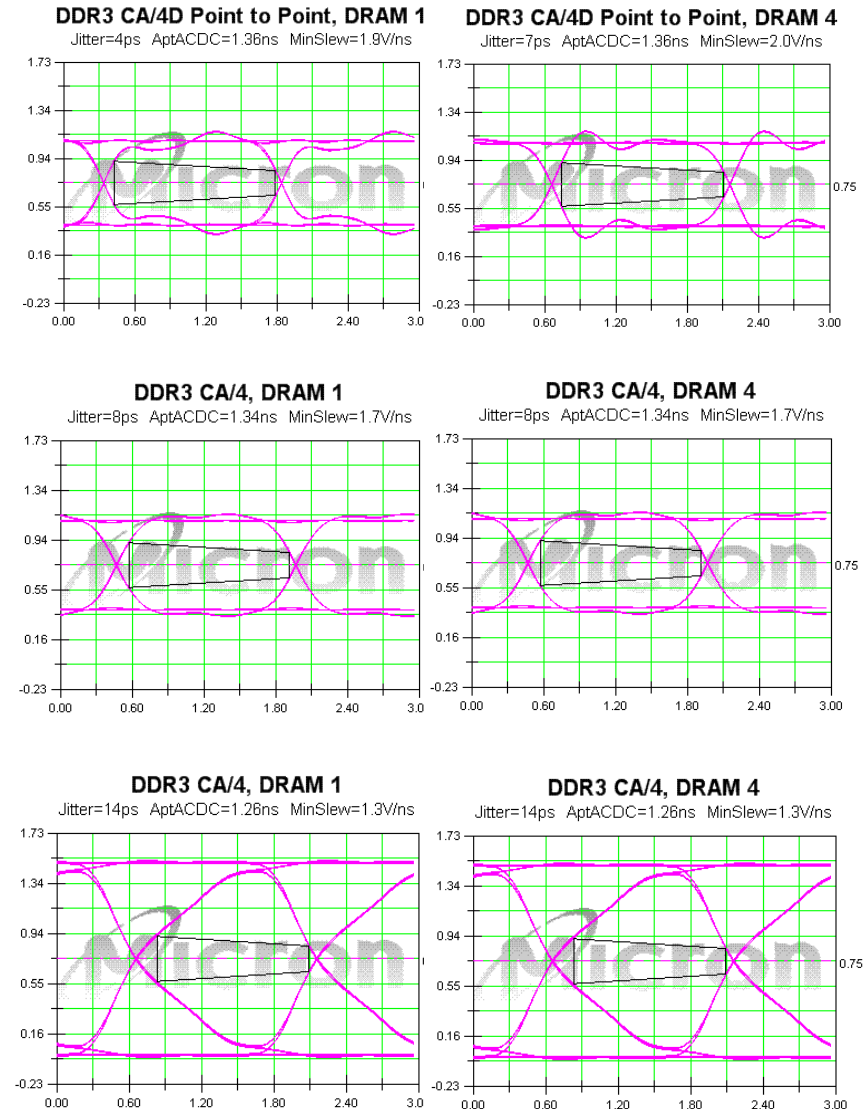
**Write**

Jitter=12ps AptACDC=0.64ns MinSlew=2.7V/ns



# Pt4P CMD/ADDR Bus Termination

- Daisy chain ( $R_{on}=48\Omega, R_{term}=40\Omega$ ):
  - Jitter= 7ps, Eye= 1.36ns, Slew= 2V/ns
  - Easiest route
  - Timing skews between clock and data
- Pt4P ( $R_{on}=34\Omega, R_s=0, R_{term}=30\Omega$ ):
  - Jitter= 8ps, Eye= 1.34ns, Slew= 1.7V/ns
  - Harder route
  - No overshoot or ringing
- PRt4P ( $R_{on}=34\Omega, R_s=17\Omega, R_{term}=0\Omega$ ):
  - Jitter= 14ps, Eye= 1.26ns, Slew= 1.3V/ns
  - Lower power since no  $V_{tt}/R_{term}$



See backup for various termination comparisons

# Backup – DDR4

Comparison to DDR2 and DDR3(3L)

# DDR2 to DDR3(3L) to DDR4 Comparison

Features/Options	DDR2	DDR3(3L)	DDR4
Voltage (core, /IO)	1.8V	1.5V	1.2V
Low Voltage Std.	No	DDR3L at 1.35V	Probably 1.05V
Vref Inputs	1 – DQs/CMD/ADDR	2 – DQs and CMD/ADDR	1 –CMD/ADDR
Densities Defined	256Mb–4Gb	512Mb–8Gb	2Gb–16Gb
Internal Banks	4 → 8	8	16
Bank Groups (BG)	0	0	4
Page Size – x4/x8/16	1KB/1KB/2KB	1KB/1KB/2KB	512B/1KB/2KB
t <sub>CK</sub> – DLL enabled	125MHz to 400MHz	300MHz to 1066MHz	625MHz to 1.6GHz
t <sub>CK</sub> – DLL disabled	Optional, ≤125MHz	Optional, ≤125MHz	Feature, ≤125MHz
Data Rate – Mb/s	400/533/667/800 plus1066	800 /1066/1333/1600 plus1866, 2133	1600/1866/2133 /2400/ 2667/3200
Prefetch	4–bits (2 clocks)	8–bits (4 clocks)	8–bits (4 clocks)
Burst length	BL4, BL8	BC4, BL8	BC4, BL8
Burst type	(1) Fixed	(1) Fixed, (2) OTF	(1) Fixed, (2) OTF

# DDR2 to DDR3(3L) to DDR4 Comparison

Features/Options	DDR2	DDR3(3L)	DDR4
Access (CL, <sup>t</sup> RCD, <sup>t</sup> RP)	14ns <sup>+/-</sup>	14ns <sup>+/-</sup>	14ns <sup>+/-</sup>
Additive Latency	0, 1,2,3,4	0, CL-1, CL-2	0, CL-1, CL-2
READ Latency (RL)	AL + CL	AL + CL	AL + CL
WRITE Latency	RL-1	AL + CWL	AL + CWL
Data Strokes	Single or Differential	Differential Only	Differential Only
Driver / ODT Calibration	none	240Ω Ext. Resistor	240Ω Ext Resistor
DQ Driver (STD)	18Ω (13Ω to 24Ω)	34Ω (31Ω to 38Ω)	34Ω (31Ω to 38Ω)
DQ Driver (ALT)	40Ω (21Ω to 61Ω)	40Ω (36Ω to 44Ω)	40Ω (36Ω to 44Ω)
DQ Bus Termination	ODT	ODT	ODT
DQ Bus	SSTL18	SSTL15	POD12
Rtt Values	150, 75, 50Ω	120, 60, 40, 30, 20Ω	240, 120, 80, 60, 48, 40, 34Ω
Rtt disabled at READs	No	No	Yes
ODT Modes	Nominal, Dynamic	Nominal, Dynamic	Nominal, Dynamic, Park

# DDR2 to DDR3(3L) to DDR4 Comparison

Features/Options	DDR2	DDR3(3L)	DDR4
ODT Input Control	Required Driven	Required Driven	Not Required Driven
MultiPurpose Register	None	1 Defined, 3 RFU	3 Defined, 1 RFU
Write Leveling	None	DQS captures CK	DQS captures CK
RESET#	None	Dedicated input	Dedicated input
VPP Supply	none	none	2.5V
VREFDQ Calibration	none	none	<b>Supported/Required</b>
Bank Group	none	none	<b>four</b>
Low-power Auto SR	None	None (ASR opt.)	supported
Temperature Controlled Refresh (TCR)	none	none	supported
Fine Granularity Refresh	none	none	supported
CMD/ADDR Latency	none	none	supported
Data Bus Write CRC	none	none	supported
Data Bus Inversion (DBI)	none	none	supported



# DDR2 to DDR3(3L) to DDR4 Comparison

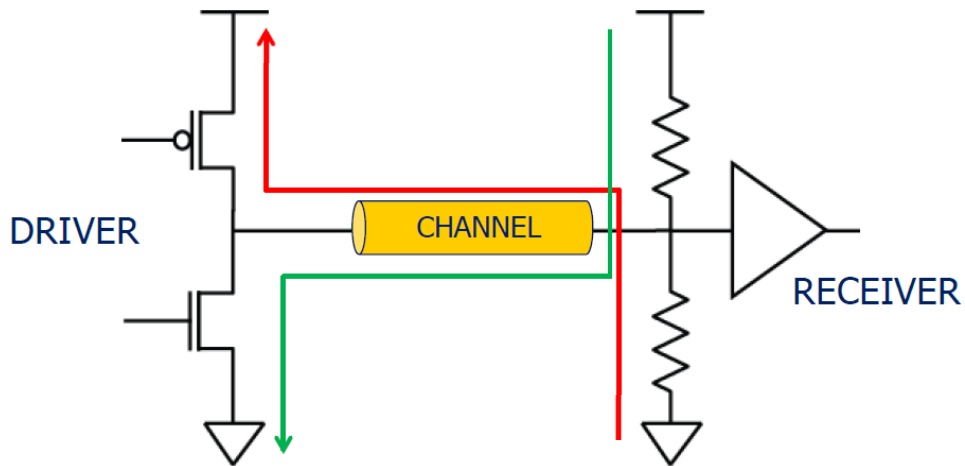
Features/Options	DDR2	DDR3(3L)	DDR4
Per DRAM Addressability	none	none	supported
C/A Parity	none	none	supported
Gear-Down Mode	none	none	supported
Connectivity Test Mode	none	none	supported
Max. Power Savings	none	none	supported
Program READ Preamble	none	none	supported
Program WRITE Preamble	none	none	supported
READ Preamble Training	none	none	supported
Self Refresh Abort	none	none	supported
Command Input (ACT_n)	none	none	supported
Pin-out/Package (FBGA)	60-ball; x4, x8 84-ball; x16	78-ball; x4, x8 96-ball; x16	78-ball; x4, x8 96-ball; x16
UDIMM, RDIMM	240-pin	240-pin	288-pin
SODIMM	200-pin	204-pin	256-pin

# Backup – DDR4 Features

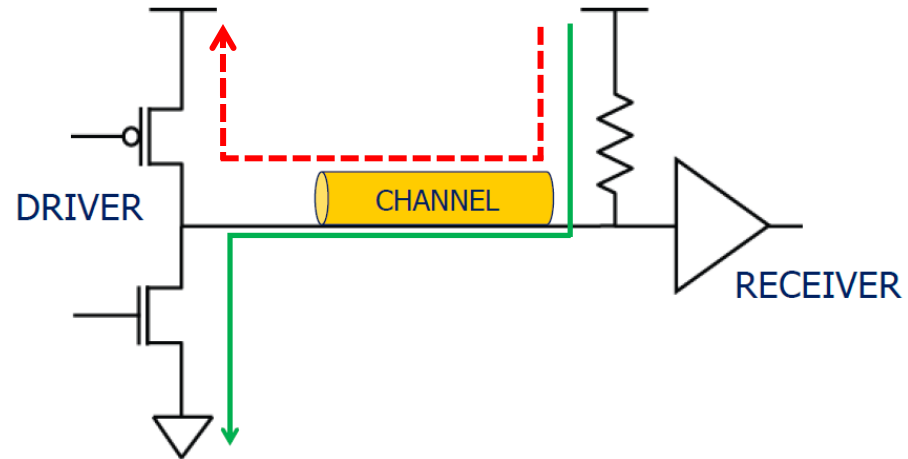
## Select New Features

# DQ Output Driver

## DDR2, 3(3L) – Push-Pull



## DDR4 – Pseudo Open Drain

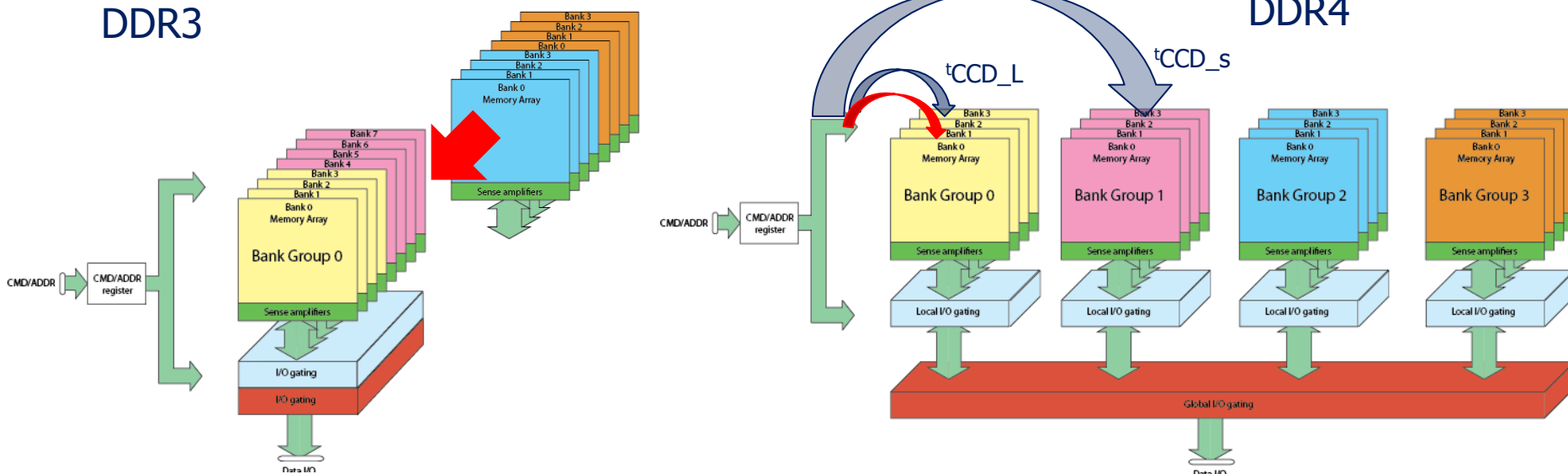


# DDR4 vs DDR3(3L)/2 Bank Architecture

DDR <sub>x</sub>	MT/s (min)	MT/s (max)	t <sub>CK</sub> (max)	t <sub>CK</sub> (min)	Preftech	Internal Access (min)
2	400	800	5ns	2.5ns	4n	5ns
3	800	1600	2.5ns	1.25ns	8n	5ns
<del>4</del>	<del>1600</del>	<del>3200</del>	<del>1.25ns</del>	<del>0.625ns</del>	<del>16n</del>	<del>5ns</del>
4	1600	3200	1.25ns	0.625ns	8n	2.5ns

t<sub>CCD\_S</sub> @ 4CK = 2.5ns  
t<sub>CCD\_L</sub> @ 5CK = 5.3ns

DDR4 adder if like DDR3



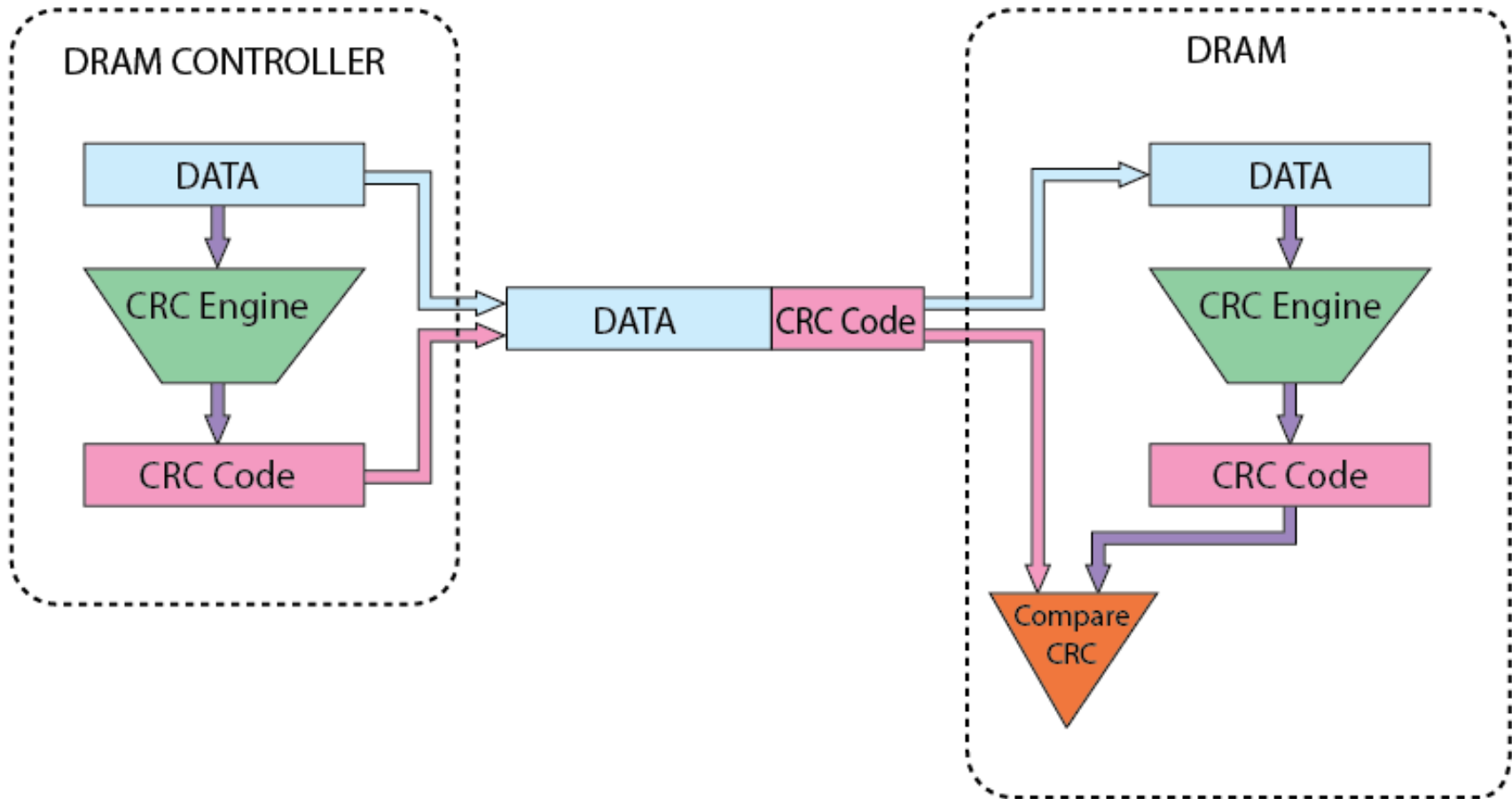
# MPR Operation

- ▶ Multi-Purpose Register is a useful tool that can be used for various ways
  - Training
    - DRAM controller receiver training
    - DRAM controller DQS to DQ phase training
    - Clock to address phase training
  - Debug
    - MPR provides a known response when rest is uncertain
  - RAS Support
    - Logging of C/A parity and CRC error information
  - Mode Register Confirmation

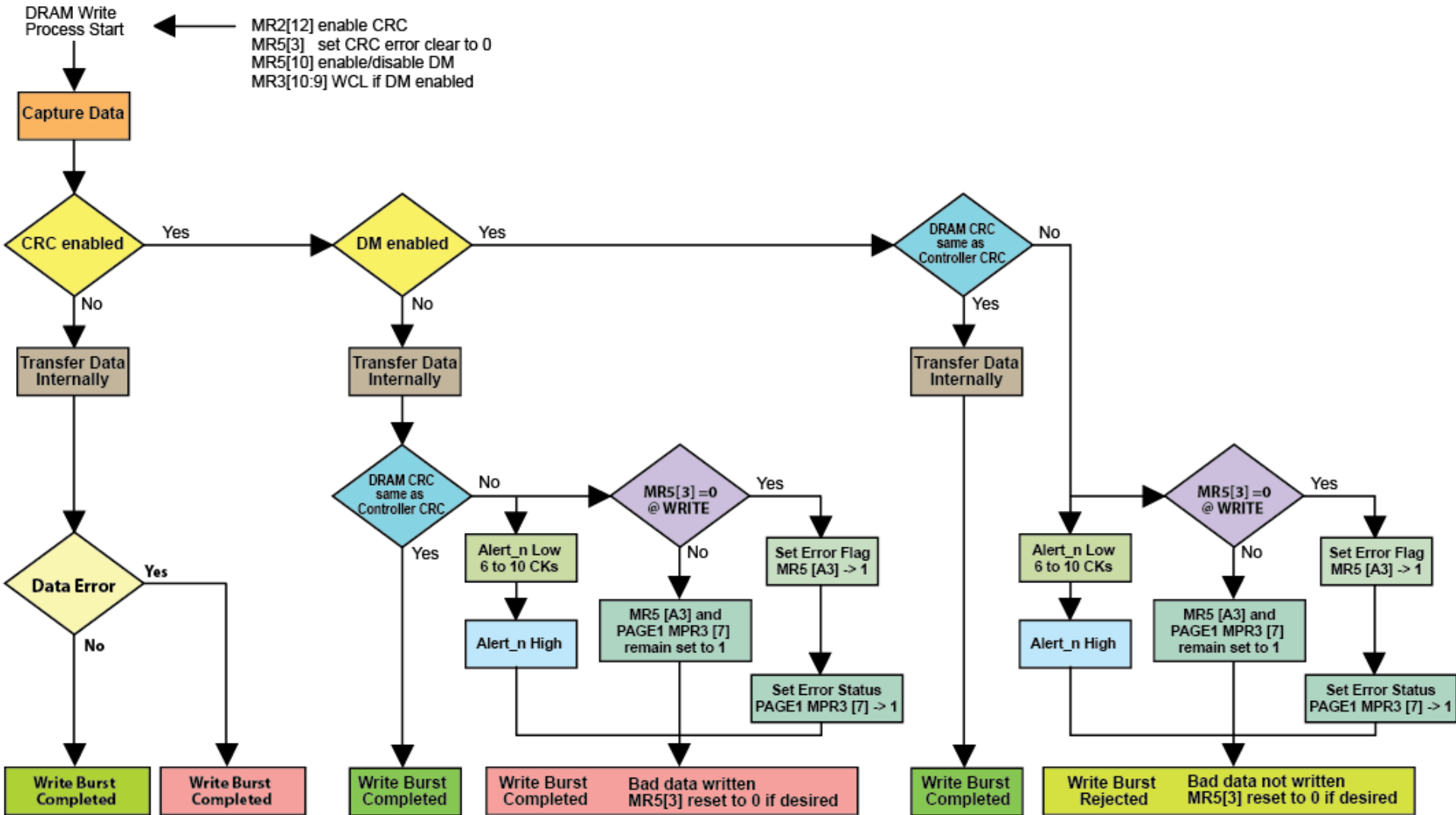
# MPR Registers

Logical Page MR3[1:0]	Description	MPR Location [BA1:BA0]	MPR Bit Write Location [7:0]							
			7	6	5	4	3	2	1	0
			Read Burst Order (serial mode)							
			UI0	UI1	UI2	UI3	UI4	UI5	UI6	UI7
00 = Page 0	Training Patterns	00 = MPR0	0	1	0	1	0	1	0	1
		01 = MPR1	0	0	1	1	0	0	1	1
		10 = MPR2	0	0	0	0	1	1	1	1
		11 = MPR3	0	0	0	0	0	0	0	0
01 = Page 1	C/A Parity Error Log	00 = MPR0	A[7]	A[6]	A[5]	A[4]	A[3]	A[2]	A[1]	A[0]
		01 = MPR1	A[15]/ CAS_n	A[14]/ WE_n	A[13]	A[12]	A[11]	A[10]	A[9]	A[8]
		10 = MPR2	PAR	ACT_n	BG[1]	BG[0]	BA[1]	BA[0]	A[17]	A[16]/ RAS_n
		11 = MPR3	CRC Error Status	C/A Parity Error Status	C/A Parity Latency			C[2]	C[1]	C[0]
10 = Page 2	MRS Readout	00 = MPR0	PPR	RFU	Rtt_WR Setting	Temp Sensor Status		CRC Write Enable	Rtt_WR Setting	
		01 = MPR1	VrefDQ Training Range	VrefDQ Training Value						Gear- down Enable
		10 = MPR2	CAS Latency			RFU	CAS Write Latency			
		11 = MPR3	Rtt_Nom Setting			Rtt_Park Setting			Driver Impedance	
11 = Page 3	RFU	00 = MPR0	RFU	RFU	RFU	RFU	RFU	RFU	RFU	RFU
		01 = MPR1	RFU	RFU	RFU	RFU	RFU	RFU	RFU	RFU
		10 = MPR2	RFU	RFU	RFU	RFU	RFU	RFU	RFU	RFU
		11 = MPR3	RFU	RFU	RFU	RFU	RFU	RFU	RFU	RFU

# DDR4 Write CRC Error



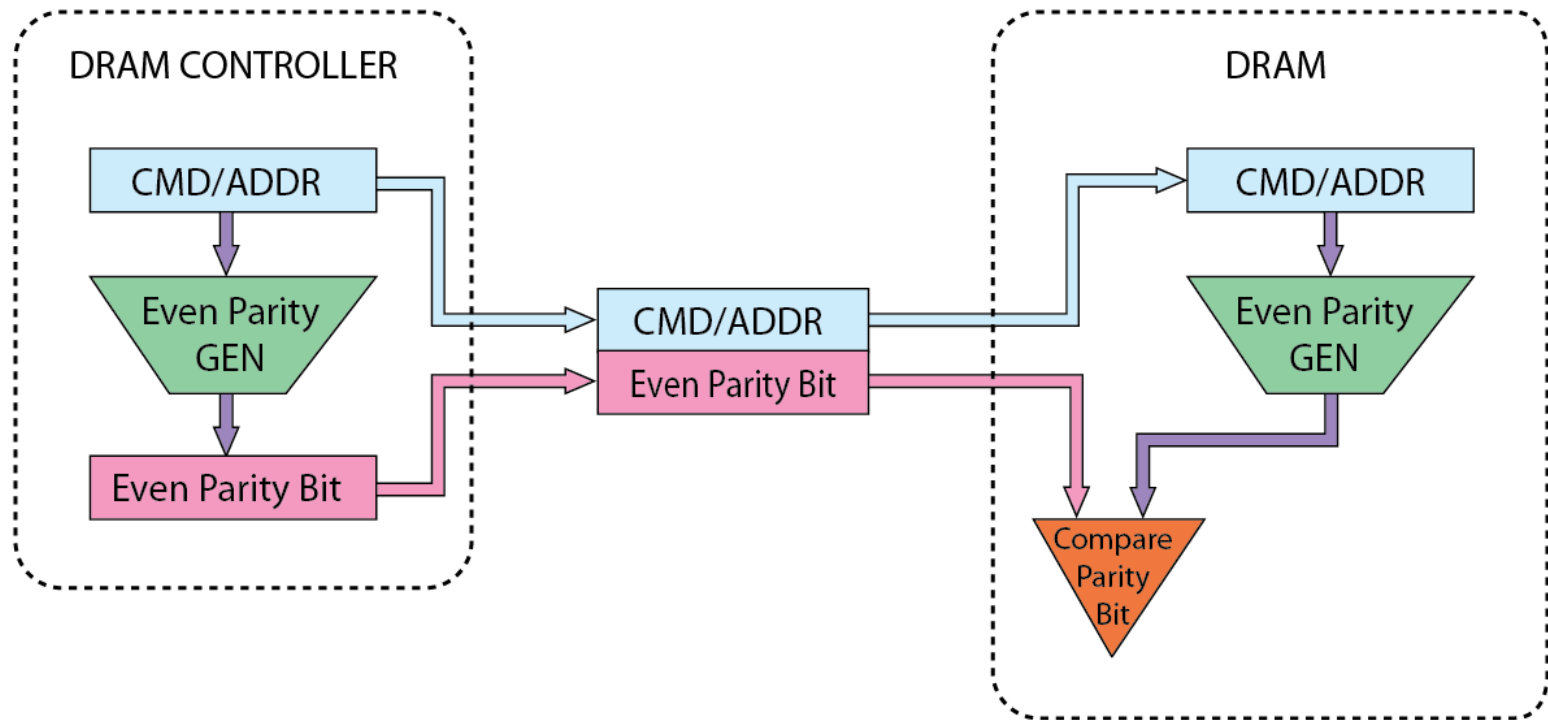
# DDR4 Writes - CRC Flow





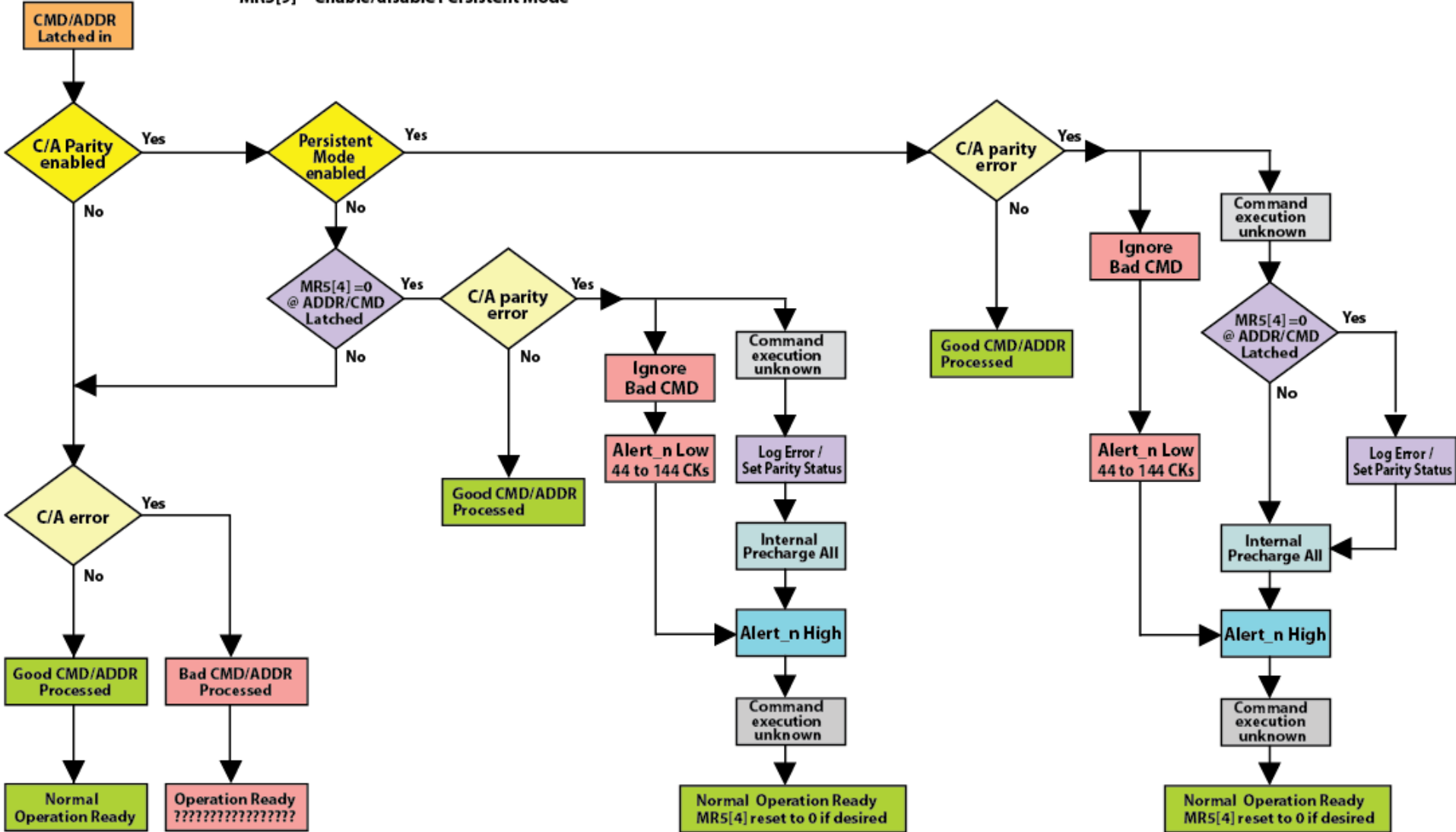
# C/A Parity

- ▶ C/A Parity provides parity checking of command and address buses



# C/A Parity Flow

CMD/ADDR Process Start ← MR5[2:0] set Parity Latency (PL)  
 MR5[4] set Parity Error Status to 0  
 MR5[9] enable/disable Persistent Mode



# DDR3L vs DDR4 Power (with VPP)

## ▶ DDR3L vs DDR4 IDD specs

- Both 30nm 4Gb x8
- 1866
- DDR4 power includes both IDD and IPP current

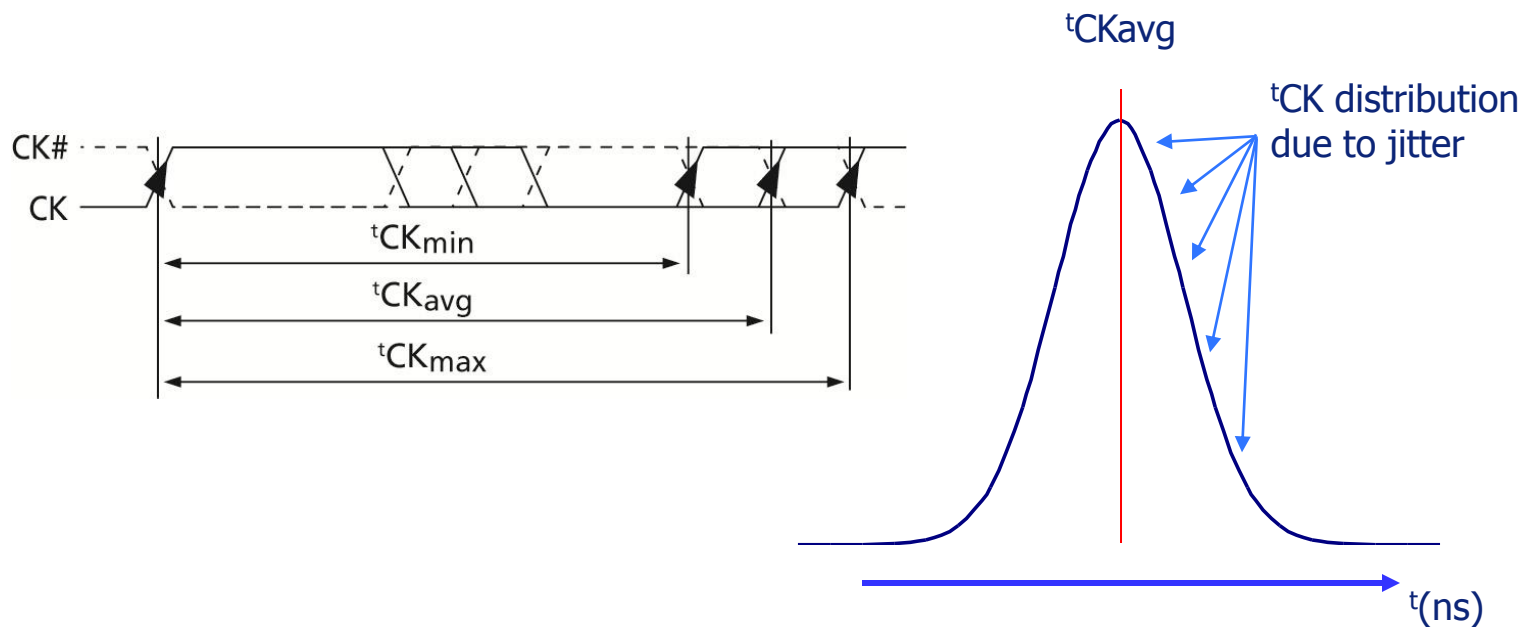
		Voltage	current	Power	PW DDR4
		V	mA	mW	reduction
I DD0	DDR3 VDD	1.35	62	83.7	34%
	DDR4 VDD	1.2	40	48.0	
	DDR4 VPP	2.5	3	7.5	
I DD1	DDR3 VDD	1.35	70	94.5	29%
	DDR4 VDD	1.2	50	60.0	
	DDR4 VPP	2.5	3	7.5	
I DD2N	DDR3 VDD	1.35	35	47.3	14%
	DDR4 VDD	1.2	30	36.0	
	DDR4 VPP	2.5	1.8	4.5	
I DD2P	DDR3 VDD	1.35	37	50.0	50%
	DDR4 VDD	1.2	17	20.4	
	DDR4 VPP	2.5	1.8	4.5	
I DD2Q	DDR3 VDD	1.35	35	47.3	30%
	DDR4 VDD	1.2	24	28.8	
	DDR4 VPP	2.5	1.8	4.5	
I DD3N	DDR3 VDD	1.35	45	60.8	20%
	DDR4 VDD	1.2	37	44.4	
	DDR4 VPP	2.5	1.8	4.5	
I DD3P	DDR3 VDD	1.35	41	55.4	38%
	DDR4 VDD	1.2	25	30.0	
	DDR4 VPP	2.5	1.8	4.5	
I DD4R	DDR3 VDD	1.35	174	234.9	34%
	DDR4 VDD	1.2	125	150.0	
	DDR4 VPP	2.5	1.8	4.5	
I DD4W	DDR3 VDD	1.35	141	190.4	22%
	DDR4 VDD	1.2	120	144.0	
	DDR4 VPP	2.5	1.8	4.5	
I DD5B	DDR3 VDD	1.35	162	218.7	22%
	DDR4 VDD	1.2	110	132.0	
	DDR4 VPP	2.5	15	37.5	
I DD7	DDR3 VDD	1.35	251	338.9	27%
	DDR4 VDD	1.2	175	210.0	
	DDR4 VPP	2.5	15	37.5	

# Backup - Clock Jitter

Highlight of JEDEC definitions

# Clock Jitter: $t_{CKavg}$

- ▶  $t_{CKavg}$  is calculated as the average clock period across any consecutive 200 clock cycle window
  - Sometimes referred to as the “ideal” or “nominal” clock
  - Clock variations should fit within a random Gaussian Distribution
  - Does not include SSC effects

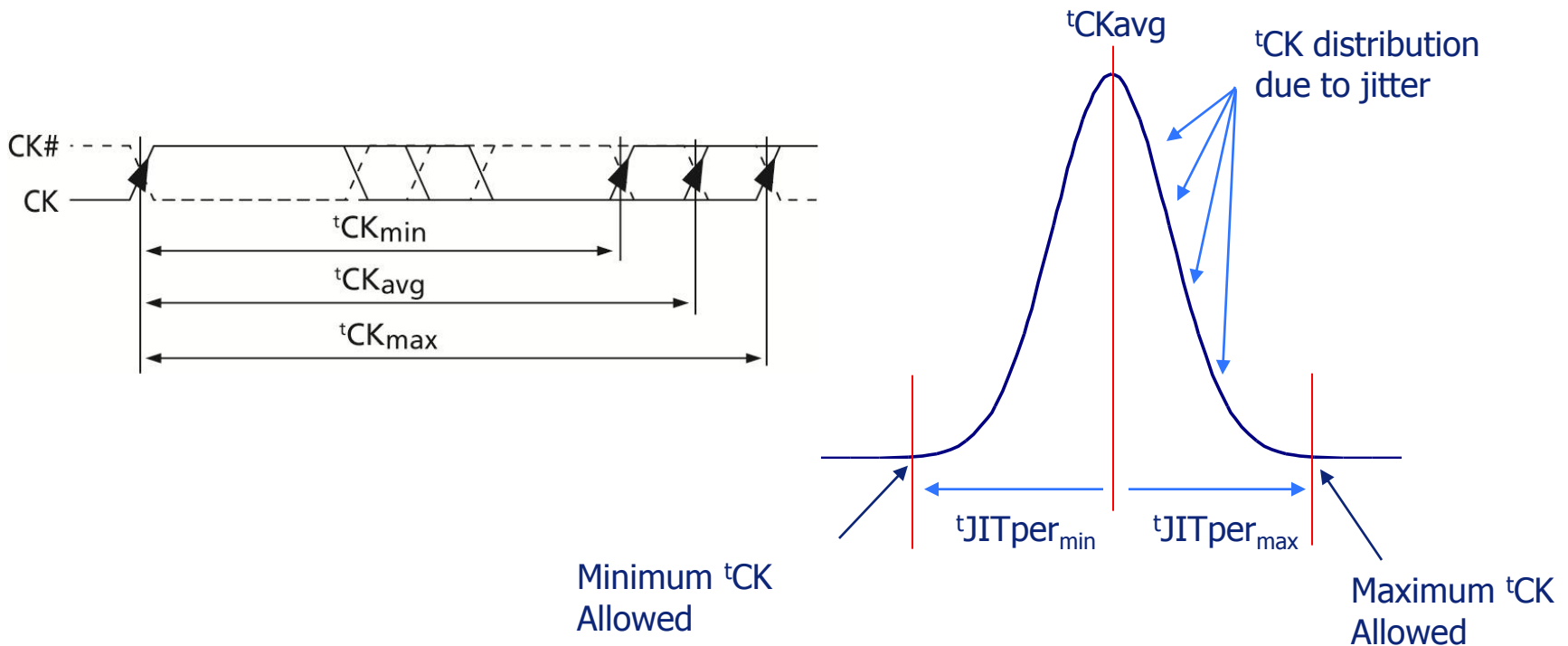


# Clock Jitter: $t_{\text{JITper}}$

- $t_{\text{JITper}}$  is *Clock Period Jitter*; and is the deviation of any single clock period from  $t_{\text{CKavg}}$
- $t_{\text{JITper}}_{(\text{min/max})}$  is the largest deviation of any single clock period from  $t_{\text{CKavg}}$

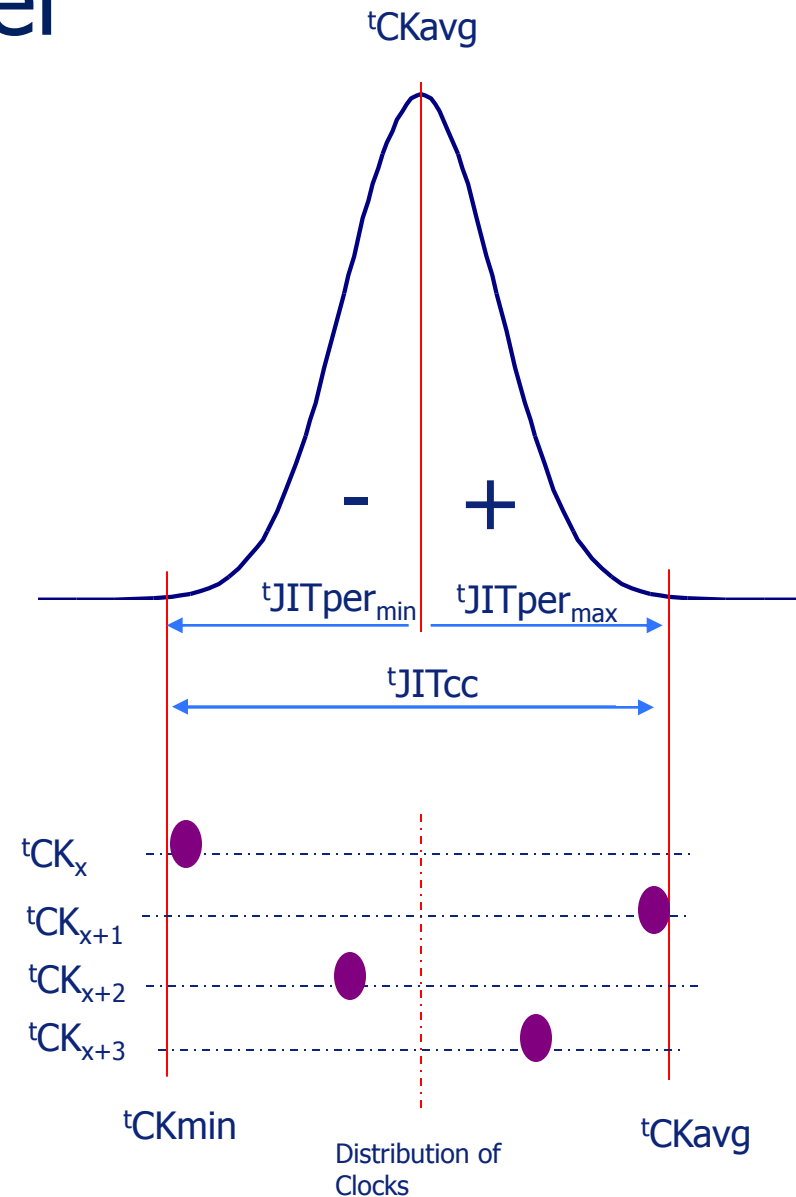
This is an absolute limit, not an RMS or Sigma value

- Micron Design Line article provides guidance on dealing with RMS clock jitter values, or jitter values that exceed the absolute clock period limit - TN-04-56



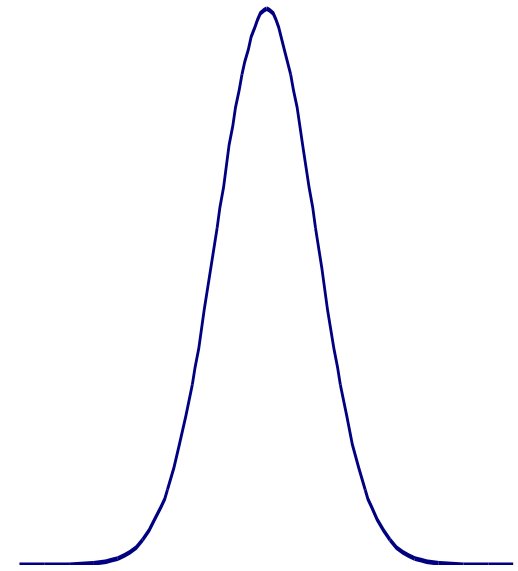
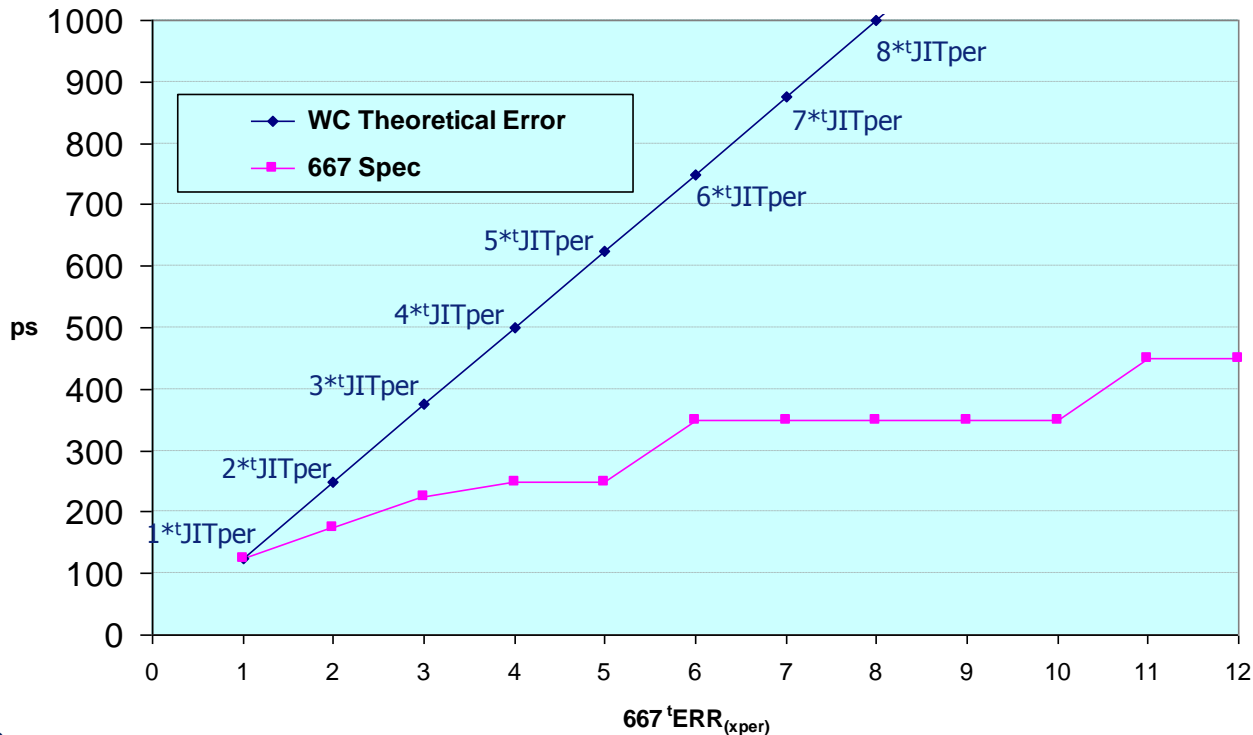
# Clock Jitter: $t_{ERRnper}$

- ▶  $t_{ERR}(nper)$  is defined as the cumulative error across consecutive  $n$  cycles relative to  $n t_{CKavg}$ 
  - A period of  $t_{CKavg} * n$  (number of clocks) can not be deviated from by more than  $t_{ERR}(nper)$  (+ or -)
    - Negative is primary concern for a DRAM
- ▶ Clock periods greater than  $t_{CKavg}$  (slower) will offset clock periods less than  $t_{CKavg}$  (faster) when determining cumulative error



# Clock Jitter: $t_{ERRnper}$

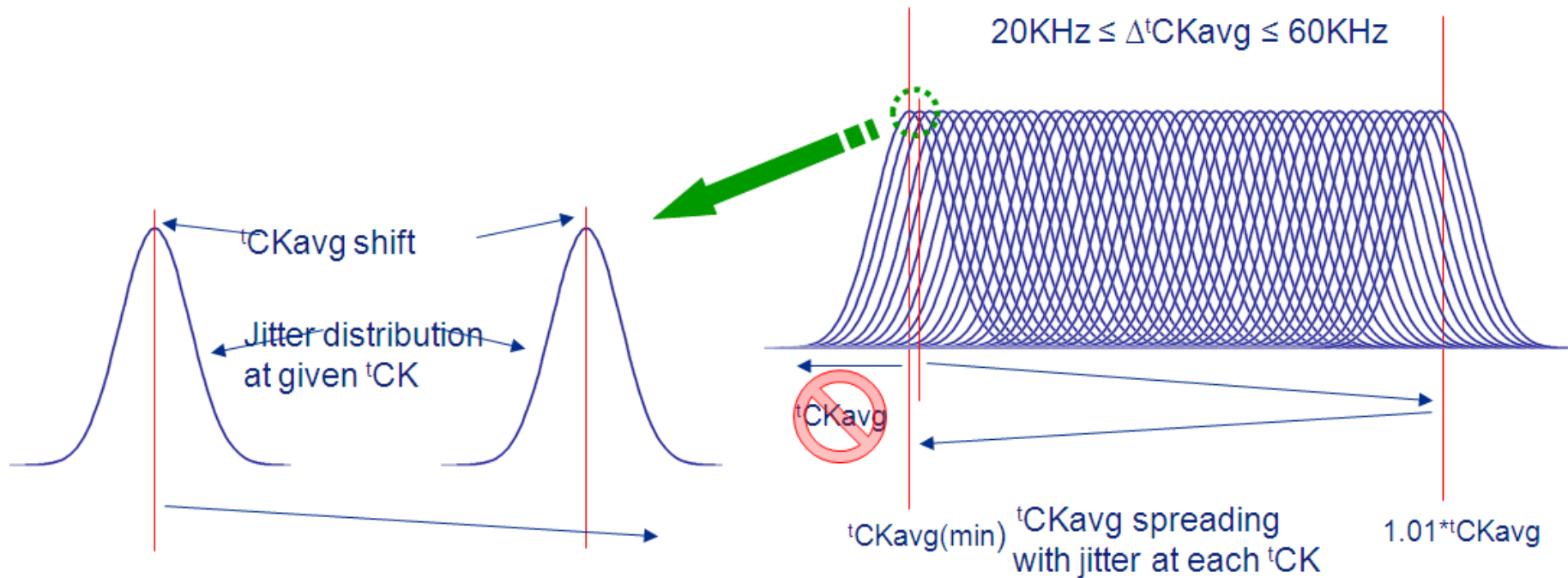
- ▶  $t_{ERR}(nper)$  is defined for different sets of cumulative jitter error parameters
  - $n$  is for 2, 3, 4, 5, 6-10, 11-50 clocks for DDR2
  - $n$  is for 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12; 13-50 clocks =  $(1+0.68\text{Ln}[n]) * t_{JITper_{min}}$  for DDR3/4
- ▶ Since jitter is a Gaussian distribution, the cumulative error, either positive or negative, is not a summation of the absolute values ( $n$ -clocks times  $t_{JITper_{min}}$  or  $t_{JITper_{max}}$ )





# SSC (Spread Spectrum Clocking)

- ▶ Modulation frequency of 20 to 60KHz allowed, with up to 1%  $t_{CKavg}$  deviation
  - If the DLL is locked prior to SSC being enabled, then  $t_{CKavg}$  deviation can be up to 2%  $t_{CKavg}$





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